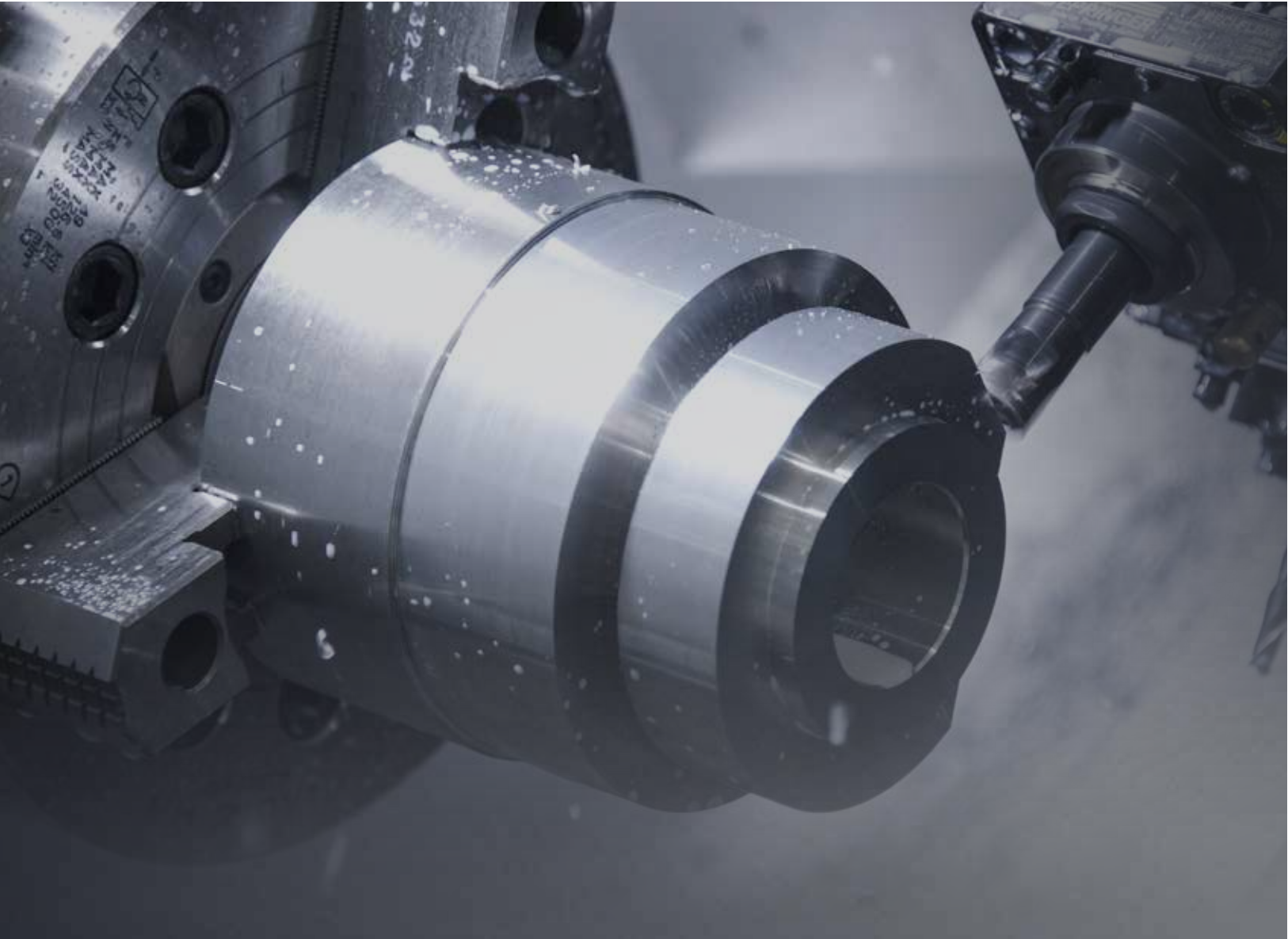


# HD SY Series

HD2200Y/2200SY | HD2600Y/2600SY | HD3100YA/SYA | HD3100Y/SY

HYUNDAI WIA Y-Axis Turning Center



# Technical Leader

The CNC Turning Center HD-SY Series, designed with HYUNDAI WIA's engineering expertise to maximize productivity by enhancing rigidity and accuracy of machining.

ITEM	Main Chuck			Sub Chuck		Bed (Z-Axis)		Mill Turret	
	8"	10"	12"	5"	6"	680mm (26.8")	830mm (32.7")	BMT55P	BMT65P
HD2200Y	●					●		●	
HD2200SY	●			●		●		●	
HD2600Y		●				●		●	
HD2600SY		●		●		●		●	
HD3100YA		●					●		●
HD3100SYA		●			●		●		●
HD3100Y			●				●		●
HD3100SY			●		●		●		●

●: Standard ○: Option

# HD

## SY Series

Lathe with Y-axis & Box Guideways for Heavy Cutting

- Box guideways for heavy duty cutting
- 30° slanted one-piece bed structure for high rigidity
- Stabilized Unit Structure to minimize thermal displacement
- Integrated processing through synchronized control of Main/Sub spindle ('SY' Type)
- Multi-tasking operation with wedge type Y-axis BMT55P turret
- Excellent rapid traverse rate: 30m/min [1,181ipm] (Z-axis)
- Ergonomic design for convenient access to chuck and tool



# Y-AXIS TURNING CENTER



# APPLICATIONS & PARTS

WORM SHAFT



## Reduced machining time by multi-tasking operation

HD-SY Series with Y-axis makes it possible to work high-valued product with integrated processing using sub spindle and various rotary tools in short time.

WHEEL  
HUB



COOLING  
ADAPTER



HUB  
SHAFT



DRIVE  
GEAR



# 01 BASIC STRUCTURE

Which Can Cover All Machining Process with Only One Initial Setting

## Mill Turret

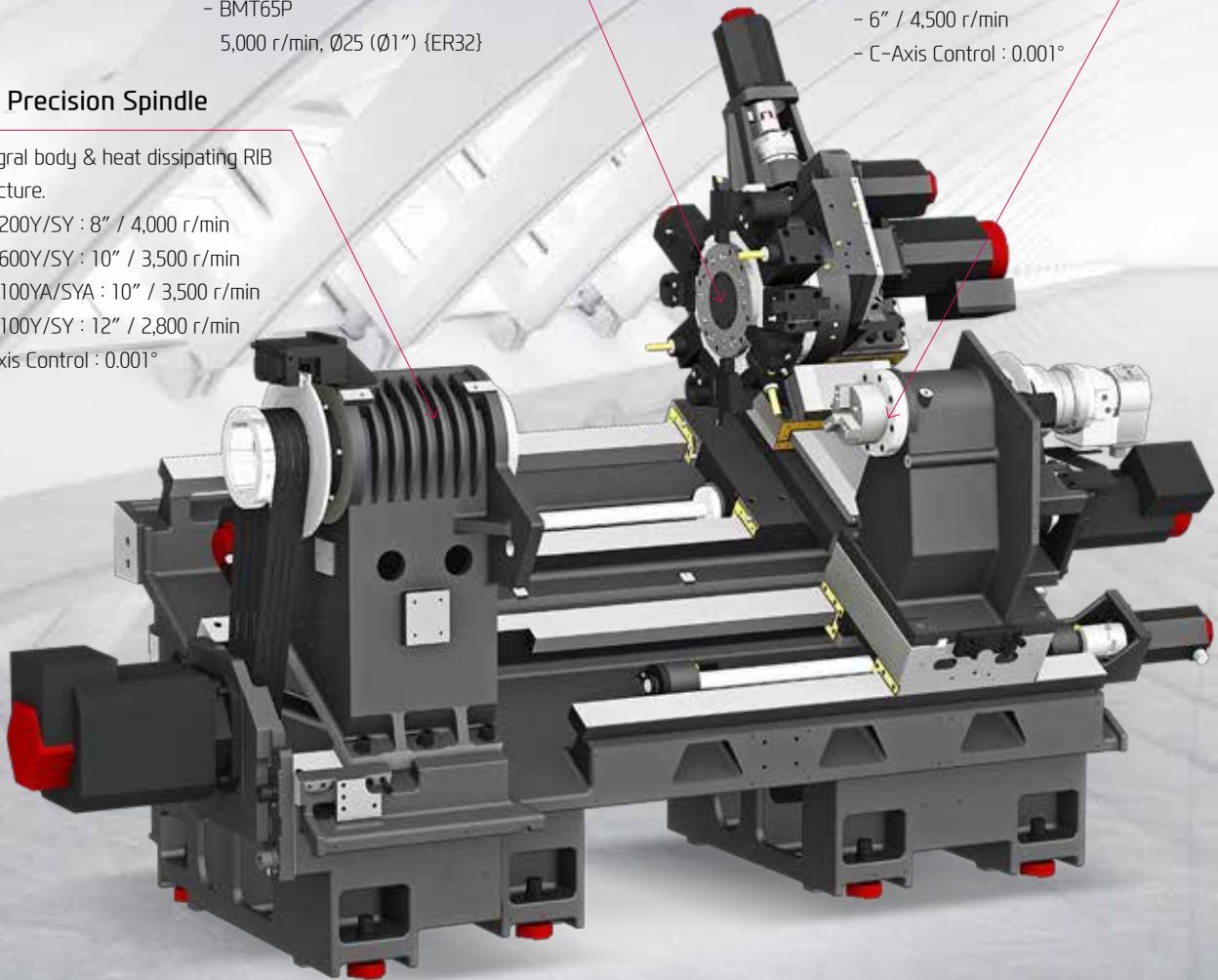
- BMT55P  
6,000 r/min, Ø16 (Ø5/8") {ER25}
- BMT65P  
5,000 r/min, Ø25 (Ø1") {ER32}

## Sub Spindle

- 5" / 6,000 r/min
- 6" / 4,500 r/min
- C-Axis Control : 0.001°

## High Precision Spindle

- Integral body & heat dissipating RIB structure.
- HD2200Y/SY : 8" / 4,000 r/min
- HD2600Y/SY : 10" / 3,500 r/min
- HD3100YA/SYA : 10" / 3,500 r/min
- HD3100Y/SY : 12" / 2,800 r/min
- C-Axis Control : 0.001°



# REDUCTION OF NON-CUTTING TIME BY FAST RAPID SPEED

## ALL-IN-ONE TYPE OF BED

### Optimal Structural Analysis

Structural analysis was applied to the design of the machine to increase the tool post body and reduce the machine's height so as to maintain the bed's dynamic rigidity even during heavy-duty cutting.

In addition, the HD-SY Series bed slope is pitched at 30 degrees to ensure more stable machining.



### Integrated Coolant Tank

The structure is designed with the coolant tank installed at the bed front for improved convenience. Chips can be removed from the right side of the machine.

## GUIDEWAY

### Box Guideway

All axes of HD-SY Series are designed with Box Guideways for better travel ability. Box Guideways show great performance in offsetting vibrations caused by heavy duty cutting.

### Sealed GIB Structure

X-axis of HD2200 is designed to minimize the damage of turcite from chips by applying the sealed GIB structure.

### Rapid Traverse Rate (X/Y/Z/ZB)

**24/10/30/24** m/min (945/394/1,181/945 ipm)

### Travel (X/Y/Z/ZB)

HD2200Y/SY, HD2600Y/SY

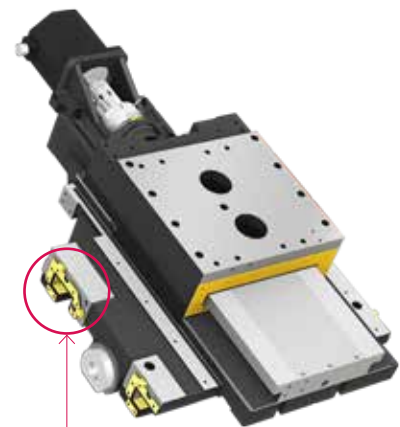
**215/110/680/680** mm

(8.5"/4.3"/26.8"/26.8")

HD3100YA/SYA, HD3100Y/SY

**265/120/830/830** mm

(10.4"/4.7"/32.7"/32.7")

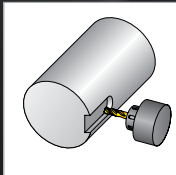


6-Face constraint design for improved travel capacity

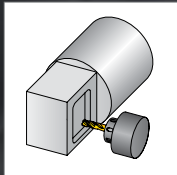
# 02 Y-AXIS FUNCTION

The Y-Axis Function, Cutting for Complex Shaped Work-piece

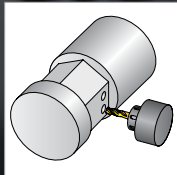
## HIGH PERFORMANCE Y-AXIS



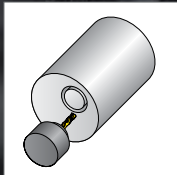
Keyway Milling



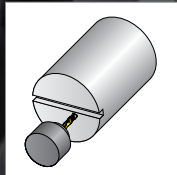
Multi-sided machining



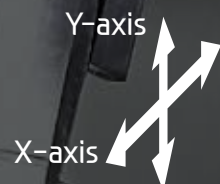
Eccentric hole machining



X+Y axis circular interpolation



Fine Grooving



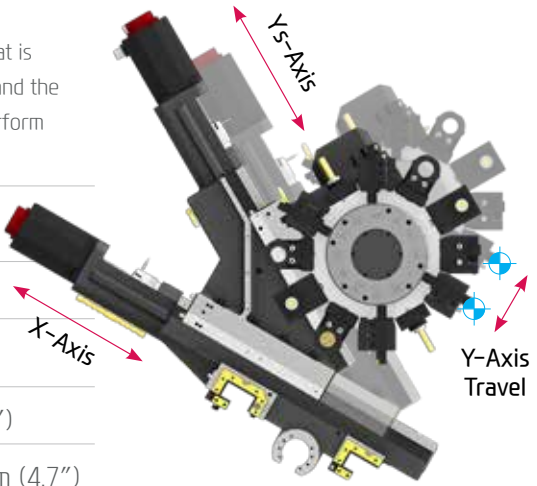


# MACHINING PROCESS WITH ONLY ONE INITIAL SETTING

## Y-AXIS

### Wedge Type Y-Axis Structure

The HD-SY Series is designed with a wedge type Y-axis that is transferred by the simultaneous operation of the Ys-axis and the X-axis. In addition, excellent rigidity makes it possible to perform superb quality when machining a heavy-duty cutting.



### Y-axis Rapid Traverse Rate

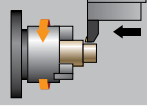
10 m/min (394 ipm)

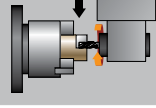
### Y-axis Travel

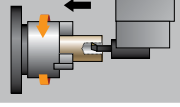
HD2200Y/SY, HD2600Y/SY : 110 {±55} mm (4.3")

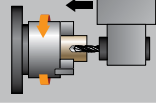
HD3100YA/SYA, HD3100Y/SY : 120 {±60} mm (4.7")

### HD3100Y (12") Machining Capability

 O.D Turning (Material : S45C)	
Machining Dia.	Ø172
Machining depth	7.5 mm
Spindle rpm	389 r/mim
Cutting speed	210 m/mim
Forwarding speed	0.55 mm/rev
Chip discharging amount	866 cc/min

 End Mill (Material : S45C)	
Tool Dia.	Ø20 mm
Spindle rpm	675 r/mim
Forwarding speed	0.15 mm/rev
Cutting speed	86 m/mim
Machining depth	10 mm
Machining thickness	20 mm

 I.D Turning (Material : S45C)	
Tool Dia.	Ø76.4
Machining depth	10 mm
Spindle rpm	750 r/mim
Cutting speed	180 m/mim
Forwarding speed	0.12 mm/rev

 U-Drill (Material : S45C)	
Tool Dia.	Ø63
Machining depth	15 mm
Spindle rpm	1,011 r/mim
Cutting speed	200 m/mim
Forwarding speed	0.29 mm/rev

❖ The above result might be different by types of processing circumstances.

# 03 HIGH PRECISION SPINDLE

Long Lasting, High Accuracy & Excellent Performance CNC Turning Center

## Spindle Specifications

ITEM	Spindle Speed	Motor (Max./Cont.)	Torque (Max./Cont.)	Type
HD2200Y/SY	4,000 (FAPIJC)	18.5/15 kW (25/20 HP)	206.2/125.4 N·m	BELT
	4,000 (ITROL)	22.5/15 kW (30/20 HP)	215/143.3 N·m	
HD2600Y/SY	3,500 (FAPIJC)	18.5/15 kW (25/20 HP)	400.7/243.7 N·m	
	3,500 (ITROL)	41.8/22 kW (56/29.5 HP)	679/357.4 N·m	
HD3100YA/SYA	3,500 (FAPIJC)	26/18.5 kW (35/25 HP)	734/522 N·m	
HD3100Y/SY	2,800 (ITROL)	26/18.5 kW (35/25 HP)	1,051/672 N·m	

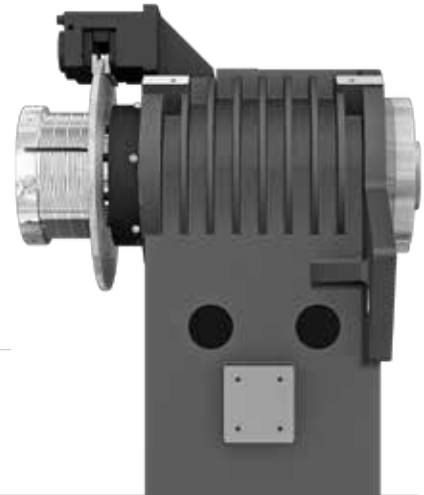
# HEAVY DUTY CUTTING & HIGH ACCURACY

## SPINDLE

### Spindle for Heavy Cutting

The main spindle is designed with the same structure as that often found in larger sized machines. The combination of double cylindrical roller bearings and angular contact ball bearings leads to excellent heavy duty cutting performance. Also, machining performance is enhanced by applying ribstar belt to minimize noise and belt slipping problems.

The spindle is designed with a labyrinth structure to minimize possible bearing damage from coolant and to improve machining stability.



### C-Axis Control

C-axis of HD-SY Series can be controlled to 0.001° which makes it possible to process various shapes.

### Sub Spindle ('SY' Type)

The Belt-type sub spindle is designed to minimize thermal displacement during the continuous machining, offering from the heavy-duty cutting to the high-speed machining.

HD2200SY/2600SY    5" (6,000 r/min)

HD3100SYA/3100SY    6" (4,500 r/min)



## TAIL STOCK

The HD-Y series is fitted with tailstocks as a standard for excellent machining quality.

In addition, the travel distance of quill can be as long as 120mm(4.7"), thus expanding the support area.

HD2200Y/2600Y    MT#4 {Travel : 680 mm} (26.8")

HD3100YA/3100Y    MT#5 {Travel : 830 mm} (32.7")



HD-SY SERIES

# 04 BMT TURRET

High speed, High Accuracy, Highly Reliable Servo Turret

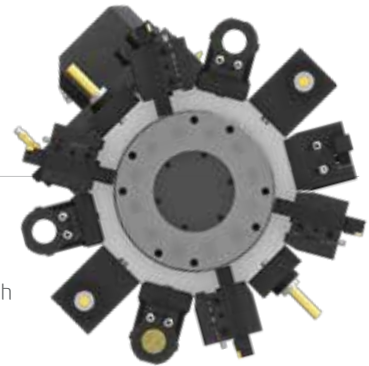


# VARIOUS DRIVEN PRECISION BMT TOOL HOLDERS

## TURRET

### Mill Turret

The BMT turret secures the tool with four bolts and key on the tool mounting surface of the turret, making it possible to powerfully fix the tool, ensuring high reliability in rigidity and precision.



STRAIGHT MILLING HEAD



ANGULAR MILLING HEAD



### Mill Tool Holder

Machining capability has increased with the addition of straight milling head tool holder, which can machine workpieces from the side, and angular milling head tool holder, which can perform I.D. operations.

BMT 55P (HD2200Y/SY | HD2600Y/SY)

- ⦿ Speed (rpm) : 6,000 r/min
- ⦿ Collet size :  $\varnothing 16$  ( $\varnothing 5/8''$ ) {ER25}
- ⦿ Indexing Time : 0.2 sec/step

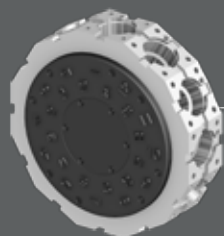
BMT 65P (HD3100YA/SYA | HD3100Y/SY)

- ⦿ Speed (rpm) : 5,000 r/min
- ⦿ Collet size :  $\varnothing 25$  ( $\varnothing 1''$ ) {ER32}
- ⦿ Indexing Time : 0.2 sec/step

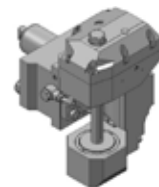
## SPECIAL TOOL

**OPTION**

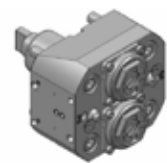
With the Y-axis, the HD-SY series can process high value-added products using a variety of rotating tools. In particular, there is a multi-holder for attaching a variety of tools to one holder, and an eccentric rotary tool for handling eccentric parts without additional axis travel, which can realize integration of process with one machine.



ANGLE HEAD



GEAR HOBBING HEAD



DOUBLE TYPE HEAD

❖ Consultation needed when ordering these options.

# 05 USER CONVENIENCE

Various Devices for User Friendly

## BAR FEEDER SYSTEM

### Bar Feeder

Bar feeder system enables automation which leads to efficiency improvement.

Long Type	: 3 m (118.1")	Short Type	: 1.5 m (59.1")
Bar Capacity	: Ø42 (1.7")	Bar Capacity	: Ø65 (2.6")



#### Parts Catcher

An optional parts catcher collects finished parts without the need to open the door, adding productivity, especially when a bar feeder is attached.



#### Auto Door

Using M-code, the doors can be automatically opened and closed which brings productivity and convenience for automation.



#### Parts Conveyor

The parts conveyor transfers the finished workpiece unloaded by the parts catcher for user convenience.



#### Auto Shutter

Using auto shutter, automation system with gantry loader is possible without opening the machine's door.

## HIGH PRECISION SYSTEM



### Automatic Q-Setter

Cutting tools are calibrated quickly and accurately with the addition of a q-setter. Each tool tip is touched off manually using a sensor that inputs the position automatically.



### Linear Scale

Linear scales increase positioning accuracy and reduce distortion caused by thermal growth, thus ensuring a more accurate finished part



### Work Probe

Workpiece coordinate values can be set automatically using the optional spindle probe.

Optional

## CHIP DISPOSAL SOLUTION

### Chip Conveyor

Timely and effective disposal of chips will enhance productivity as well as the working environment.



Hinge	Chip Type : Roughing Chip, Long Chip, Chip complex	Material : SS41, 45C, Cast Steel	Front-Right Direction
	Highly efficient when disposing a lot of chips. Capable of handling stringy chips..		
Scraper	Chip Type : Finely broken chip blown out	Material : cast Iron, Nonferrous	
	Convenient for shortly cut chips.		
❖ Screw	Chip Type : The lower portion of micro-chips	Material : Steel, Casting	
	Compresses and ejects chips to reduce chip Trouble.		
❖ Drum Filter	Chip Type : Powder, Micro Chip	Material : AL	
	Advantageous in precision, as the chips do not flow in to the coolant nozzle.		

❖ When ordering a screw or drum filter chip conveyor, prior consult with hyudai wia's sales person.

## COOLANT UNIT & ECO SYSTEM



Standard Coolant (Nozzle)



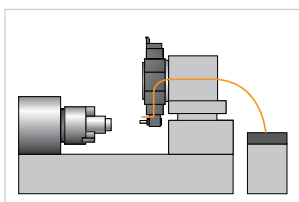
Chuck Coolant (Upper Chuck)



Chuck Air Blow (Upper Chuck)



Air Gun



MQL : Minimal Quantity Lubrication



Oil Skimmer



Mist Collector



Lubricating Oil Tank

# 06 HYUNDAI WIA FANUC – SMART PLUS

The Compatible All-round Control



**15" Touch-type Monitor as a standard**

- Fast Cycle Time Technology
- Smart Machine Control
- Smart Servo Control Technology
- Conversational Program
- SmartGuide-i
- i-HMI
- Machining-aid Function
- Part Program Storage
- 5120M (2MB)
- No. of Registerable Programs
- 1000 EA

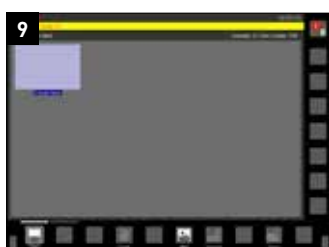
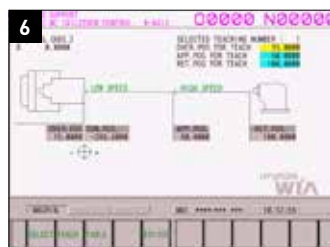


# SMART SOFTWARE



## SUPPORTS SHORTCUTS

The energy-saving mode and optimization function can be used right away.



### 1. Dialogue Program (Smart Guide-i)

This software offers the maximum user convenience through dialogue manipulation from setup to processing. This includes writing processing programs and simulation checks.

### 2. Tool Monitoring (HW-TM)

This tool status monitoring software monitors and protects workpiece, tools, and equipment through real-time monitoring of the motor load from machining.

### 3. Thermal Displacement Compensation (HW-TDC)

This software improves processing precision by minimizing thermal deformation from changes in external environments and machining.

### 4. Machine Guidance (HW-MCG)

This software offers various user convenience functions such as tool manipulation, maintenance, tool monitoring, and a pop-up/status window.

### 5. Linear Position Sensor (HW-LPS)

This control software for displacement sensor type material clamps is capable of operating tools with setup alone, eliminating the need to change the location of clamp sensors for various workpiece.

### 6. Tailstock Operation (HW-TMS)

This software is capable of manipulation and data management of tailstock operations through intuitive GUI.

### 7. Manual Viewer

This software enables users to view electronic manuals right from the tool (Only in iHMI tools)

### 8. Premium Tool Operation

This software offers premium graphic functions for more intuitive tool operation (Only in iHMI tools)

### 9. Operation Memo

This software is capable of managing customer notes such as tool information and issues (Only in iHMI tools)

### 10. Scheduling

This software enables viewing/setting up directly from the tool. This allows such actions as managing customer's tool schedules and schedule notification (Only in iHMI tools)

# SPECIFICATIONS

## Standard & Optional

Spindle		HD2200Y/SY	HD2600Y/SY
Main Spindle	8"	●	-
Hollow Chuck 3 Jaw	10"	-	●
Main Spindle	8"	-	-
Solid Chuck 3 Jaw	10"	-	-
Sub Spindle	5"	-/●	-/●
Hollow Chuck 3 Jaw			
Sub Spindle	5"	-	-
Solid Chuck 3 Jaw			
Standard Soft Jaw (1set)		●	●
Chuck Clamp Foot Switch		●	●
2 Steps Hyd. Pressure Device		○	○
Spindle Inside Stopper		☆	☆
Cs-Axis (0.001")		●	●
Chuck Open/Close Confirmation Device		●	●
2 Steps Chuck Foot Switch		○	○
Sub Spindle Foot Switch		-/●	-/●
<b>Turret</b>			
Tool Holder		●	●
Mill Turret	BMT	●	●
	12 Tool	●	●
	24 Tool	○	○
Straight Milling Head (Axial)	Collet Type, 2ea	●	●
Angular Milling Head (Radial)	Collet Type, 2ea	●	●
Straight Milling Head (Axial)	Adapter Type	○	○
Angular Milling Head (Radial)	Adapter Type	○	○
Boring Sleeve		●	●
Drill Socket		○	○
U-Drill Holder		●	●
U-Drill Holder Sleeve		●	●
Angle Head		☆	☆
<b>Tail Stock &amp; Steady Rest</b>			
Quill Tail Stock	MT#4	●/-	●/-
	MT#5	-	-
Built-in Tail Stock		○/-	○/-
Programmable Tail Stock		○/-	○/-
Manual Hyd. Steady Rest		-	-
Standard Live Center		●/-	●/-
High Precision Live Center		☆/-	☆/-
2 Steps Tail Stock Pressure System		☆/-	☆/-
Quill Forward/Reverse Confirmation Device		○/-	○/-
Tail Stock Foot Switch		○/-	○/-
<b>Coolant &amp; Air Blow</b>			
Standard Coolant (Nozzle)		●	●
Chuck Coolant (Upper Chuck)		○	○
Gun Coolant		○	○
Through Spindle Coolant (Only for Special Chuck)		☆	☆
Turnmill Through Coolant		-	-
Chuck Air Blow	Main SP.	○	○
	Sub SP.	-/●	-/●
Tail Stock Air Blow (Upper Tail Stock)		○/-	○/-
Turret Air Blow		☆	☆
Air Gun		○	○
Through Spindle Air Blow (Only for Special Chuck)		-	-
High Pressure Coolant	0.5Bar	●	●
	6Bar	○	○
	20Bar	○	○
	70Bar	○	○
Power Coolant System (For Automation)		☆	☆
Coolant Chiller (When selecting Sub Tank Type, Chip Conveyor)		-	-
<b>Chip Disposal</b>			
Coolant Tank	Right	●	●
	Rear	☆	☆
Chip Conveyor (Hinge/Scraper)	Front (Right)	○	○
	Rear (Rear)	☆	☆
Special Chip Conveyor (Drum Filter)		-	-
Chip Wagon	Standard (180 ℓ [47.5 gal])	○	○
	Swing (200 ℓ [52.8 gal])	○	○
	Large Size (330 ℓ [87.2 gal])	○	○
	Customized	☆	☆

● : Standard ○ : Option ☆ : Prior Consultation - : Non Applicable

Electric Device		HD2200Y/SY	HD2600Y/SY
Call Light	1Color : ●	●	●
Call Light	2Color : ● ●	○	○
Call Light	3Color : ● ● ●	○	○
Call Light & Buzzer	3Color : ● ● ● B	○	○
Electric Cabinet Light		○	○
Remote MPG		○	○
Work Counter	Digital	○	○
Total Counter	Digital	○	○
Tool Counter	Digital	○	○
Multi Tool Counter	6EA	○	○
	9EA	○	○
Electric Circuit Breaker		○	○
AVR (Auto Voltage Regulator)		☆	☆
Transformer	30kVA	○/-	○/-
	35kVA	-/○	-/○
Auto Power Off		○	○
<b>Measurement</b>			
Manual Q-Setter (Basic)		○	○
Manual Q-Setter (Renishaw)		○	○
Automatic Q-Setter (Renishaw)		○	○
Work Close Confirmation Device (Only for Special Chuck)	TACO	○	○
	SMC	○	○
Work Setter		○	○
Linear Scale	X axis	○	○
	Z axis	○	○
Coolant Level Sensor (Only for Chip Conveyor)		☆	☆
<b>Environment</b>			
Air Conditioner		○	○
Dehumidifier		○	○
Oil Mist Collector		☆	☆
Oil Skimmer (Only for Chip Conveyor)		○	○
MQL (Minimal Quantity Lubrication)		☆	☆
<b>Fixture &amp; Automation</b>			
Auto Door		○	○
Auto Shutter (Only for Automatic System)		☆	☆
Sub Operation Pannel		☆	☆
Bar Feeder Interface		○	○
Bar Feeder (FEDEK)		☆	☆
Work Pusher (Spring Type)		○	○
Work Ejector (Pneumatic Type)		☆	☆
Extra M-Code 4ea		○	○
Automation Interface		☆	☆
I/O Extension (IN & OUT)	16 Contact	○	○
	32 Contact	○	○
Parts Catcher	Main SP.	○	○
	Sub SP.	-/○	-/○
Turret Work Pusher (For Automation)		☆	☆
Parts Conveyor (Required Main Parts Catcher)		☆	☆
Semi Automation System		☆	☆
<b>Hyd. Device</b>			
Standard Hyd. Cylinder	Hollow	●	●
Standard Hyd. Unit	35bar(507.6psi) / 30ℓ (7.9gal)	●	●
<b>S/W</b>			
Machine Guidance (HW-MCG)		●	●
Energy Saving System (HW-ESS)		●	●
Tool Monitoring (HW-TM)		○	○
Thermal Displacement Compensation(HW-TDC)		○	○
DNC software (HW-eDNC)		○	○
Machine Monitoring System (HW-MMS)		○	○
Conversational program	SmartGuide-i	●	●
	HW-DPRO	○	○
4ch Thermal Displacement Compensation Device		○	○
<b>ETC</b>			
Tool Box		●	●
Customized Color	Need Munsel No.	☆	☆
CAD & CAM		☆	☆
<b>Safety Device</b>			
Front Door Interlock		●	●
Total Splash Guard		●	●
Chuck Hydraulic Pressure Maintenance Interlock		☆	☆

❖ 4 channel of TDC(Thermal Displacement Compensation) device is recommended, when more than 6 bar of high pressure coolant is applied, for the high quality machining. Specifications are subject to change without notice for improvement.

# SPECIFICATIONS

## Standard & Optional

● : Standard ○ : Option ☆ : Prior Consultation - : Non Applicable

Spindle		HD3100YA/SYA	HD3100Y/SY
Main Spindle	8"	●	-
Hollow Chuck 3 Jaw	10"	-	●
Main Spindle	8"	-	-
Solid Chuck 3 Jaw	10"	-	-
Sub Spindle	5"	-/●	-/●
Hollow Chuck 3 Jaw			
Sub Spindle	5"	-	-
Solid Chuck 3 Jaw			
Standard Soft Jaw (1set)		●	●
Chuck Clamp Foot Switch		●	●
2 Steps Hyd. Pressure Device		○	○
Spindle Inside Stopper		☆	☆
C5-Axis (0.001")		●	●
Chuck Open/Close Confirmation Device		●	●
2 Steps Chuck Foot Switch		○	○
Sub Spindle Foot Switch		-/●	-/●
<b>Turret</b>			
Tool Holder		●	●
Mill Turret	BMT	●	●
	12 Tool	●	●
	24 Tool	-	-
Straight Milling Head (Axial)	Collet Type, 2ea	●	●
Angular Milling Head (Radial)	Collet Type, 2ea	●	●
Straight Milling Head (Axial)	Adapter Type	○	○
Angular Milling Head (Radial)	Adapter Type	○	○
Boring Sleeve		●	●
Drill Socket		○	○
U-Drill Holder		●	●
U-Drill Holder Sleeve		●	●
Angle Head		☆	☆
<b>Tail Stock &amp; Steady Rest</b>			
Quill Tail Stock	MT#4	-	-
	MT#5	●/-	●/-
Built-in Tail Stock		○/-	○/-
Programmable Tail Stock		○/-	○/-
Manual Hyd. Steady Rest		-	-
Standard Live Center		●/-	●/-
High Precision Live Center		☆/-	☆/-
2 Steps Tail Stock Pressure System		☆/-	☆/-
Quill Forward/Reverse Confirmation Device		○/-	○/-
Tail Stock Foot Switch		○/-	○/-
<b>Coolant &amp; Air Blow</b>			
Standard Coolant (Nozzle)		●	●
Chuck Coolant (Upper Chuck)		○	○
Gun Coolant		○	○
Through Spindle Coolant (Only for Special Chuck)		☆	☆
Turnmill Through Coolant		-	-
Chuck Air Blow	Main SP.	○	○
	Sub SP.	○	-
Tail Stock Air Blow (Upper Tail Stock)		-	○
Turret Air Blow		☆	☆
Air Gun		○	○
Through Spindle Air Blow (Only for Special Chuck)		-	-
High Pressure Coolant	0.5Bar	●	●
	6Bar	○	○
	20Bar	○	○
	70Bar	○	○
Power Coolant System (For Automation)		☆	☆
Coolant Chiller (When selecting Sub Tank Type, Chip Conveyor)		-	-
<b>Chip Disposal</b>			
Coolant Tank	Right	●	●
	Rear	☆	☆
Chip Conveyor (Hinge/Scraper)	Front (Right)	○	○
	Rear (Rear)	☆	☆
Special Chip Conveyor (Drum Filter)		-	-
Chip Wagon	Standard (180 ℓ [47.5 gal])	○	○
	Swing (200 ℓ [52.8 gal])	○	○
	Large Size (330 ℓ [87.2 gal])	○	○
	Customized	☆	☆

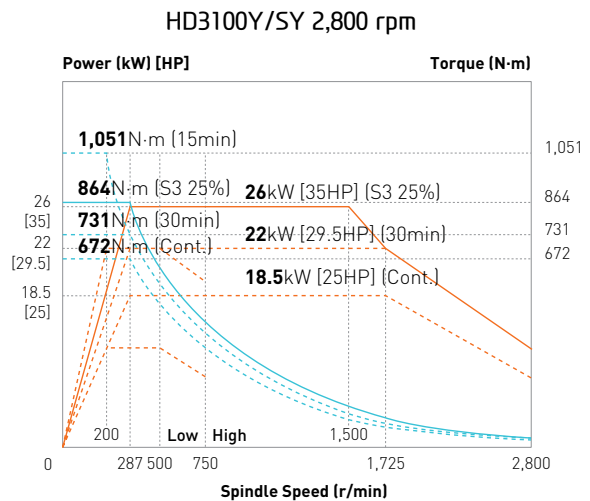
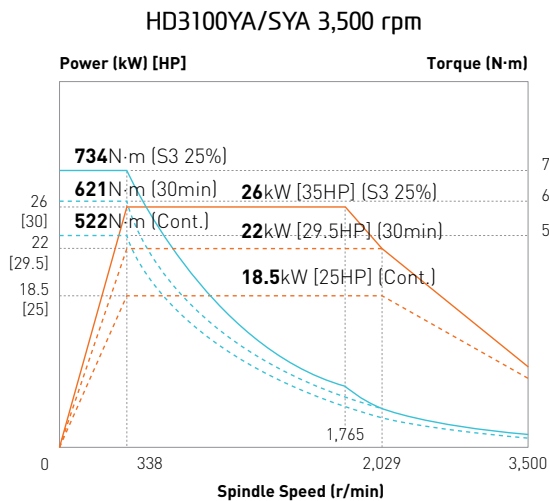
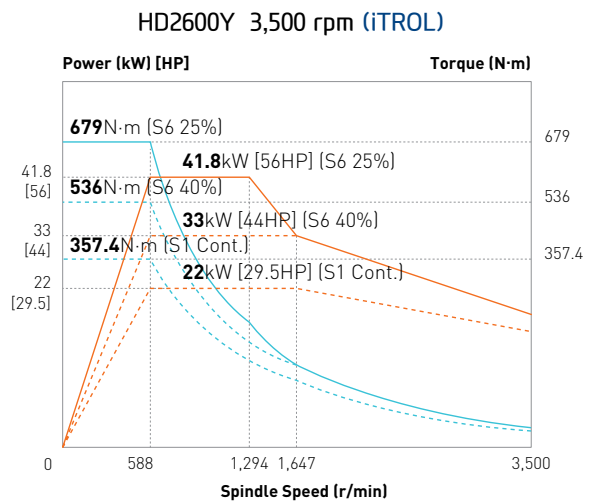
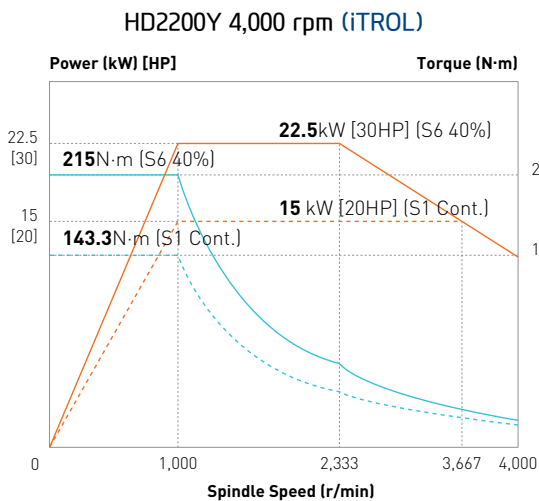
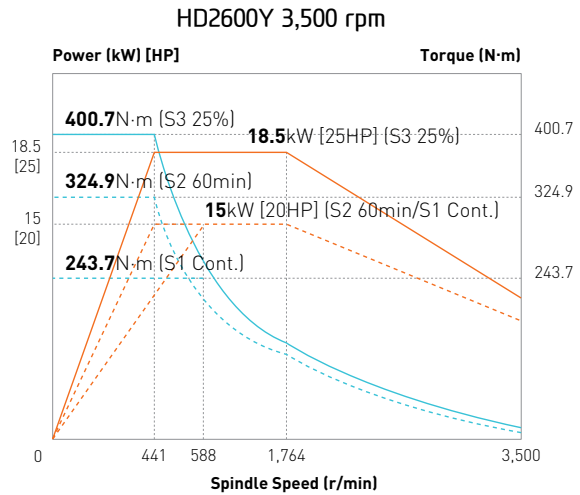
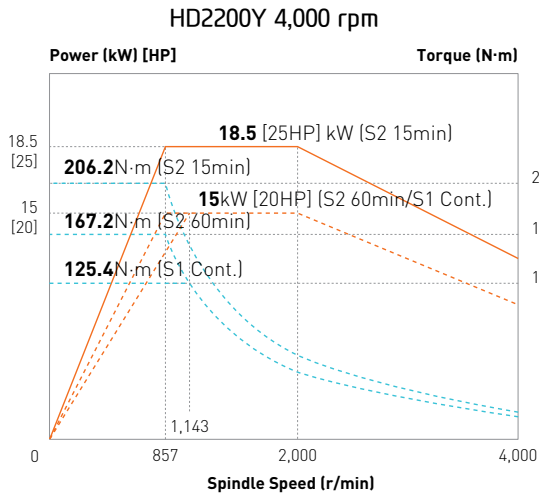
Electric Device		HD3100YA/SYA	HD3100Y/SY
Call Light	1Color : ●	●	●
Call Light	2Color : ●●	○	○
Call Light	3Color : ●●●	○	○
Call Light & Buzzer	3Color : ●●●B	○	○
Electric Cabinet Light		○	○
Remote MPG		○	○
Work Counter	Digital	○	○
Total Counter	Digital	○	○
Tool Counter	Digital	○	○
Multi Tool Counter	6EA	○	○
	9EA	○	○
Electric Circuit Breaker		○	○
AVR (Auto Voltage Regulator)		☆	☆
Transformer	30kVA	○/-	○/-
	40kVA	-/○	-/○
Auto Power Off		○	○
<b>Measurement</b>			
Manual Q-Setter (Basic)		○	○
Manual Q-Setter (Renishaw)		○	○
Automatic Q-Setter (Renishaw)		○	○
Work Close Confirmation Device (Only for Special Chuck)	TACO	☆	☆
	SMC	☆	☆
Work Setter		☆	☆
Linear Scale	X axis	☆	☆
	Z axis	☆	☆
Coolant Level Sensor (Only for Chip Conveyor)		☆	☆
<b>Environment</b>			
Air Conditioner		○	○
Dehumidifier		○	○
Oil Mist Collector		☆	☆
Oil Skimmer (Only for Chip Conveyor)		○	○
MQL (Minimal Quantity Lubrication)		☆	☆
<b>Fixture &amp; Automation</b>			
Auto Door		○	○
Auto Shutter (Only for Automatic System)		☆	☆
Sub Operation Pannel		☆	☆
Bar Feeder Interface		○	○
Bar Feeder (FEDEK)		☆	☆
Work Pusher (Spring Type)		○	○
Work Ejector (Pneumatic Type)		☆	☆
Extra M-Code 4ea		○	○
Automation Interface		☆	☆
I/O Extension (IN & OUT)	16 Contact	○	○
	32 Contact	○	○
Parts Catcher	Main SP.	○	○
	Sub SP.	-/○	-/○
Turret Work Pusher (For Automation)		☆	☆
Parts Conveyor (Required Main Parts Catcher)		☆	☆
Semi Automation System		☆	☆
<b>Hyd. Device</b>			
Standard Hyd. Cylinder	Hollow	●	●
Standard Hyd. Unit	35bar(507.6psi) / 30 ℓ (7.9gal)	●	●
<b>S/W</b>			
Machine Guidance (HW-MCG)		●	●
Energy Saving System (HW-ESS)		●	●
Tool Monitoring (HW-TM)		○	○
Thermal Displacement Compensation(HW-TDC)		○	○
DFC software (HW-eDFC)		○	○
Machine Monitoring System (HW-MMS)		○	○
Conversational program	SmartGuide-i	●	●
	HW-DPRO	○	○
4ch Thermal Displacement Compensation Device		○	○
<b>ETC</b>			
Tool Box		●	●
Customized Color	Need Munsel No.	☆	☆
CAD & CAM		☆	☆
<b>Safety Device</b>			
Front Door Interlock		●	●
Total Splash Guard		●	●
Chuck Hydraulic Pressure Maintenance Interlock		☆	☆

◆ 4 channel of TDC(Thermal Displacement Compensation) device is recommended, when more than 6 bar of high pressure coolant is applied, for the high quality machining.

Specifications are subject to change without notice for improvement.

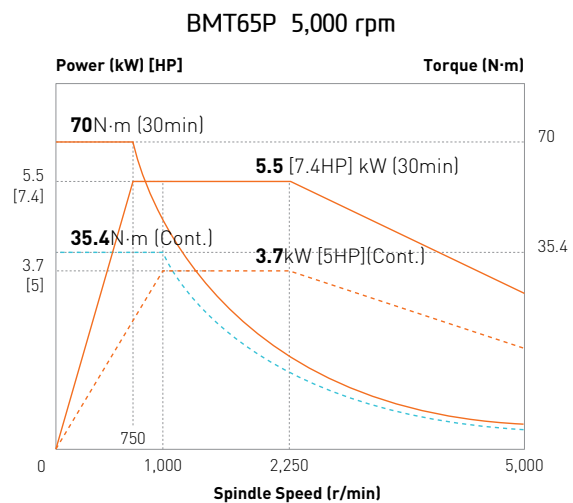
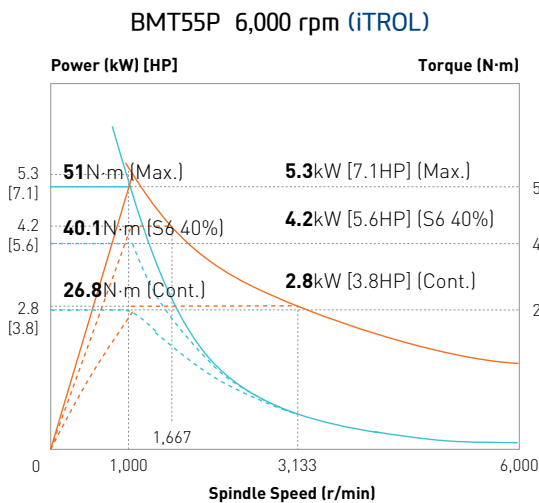
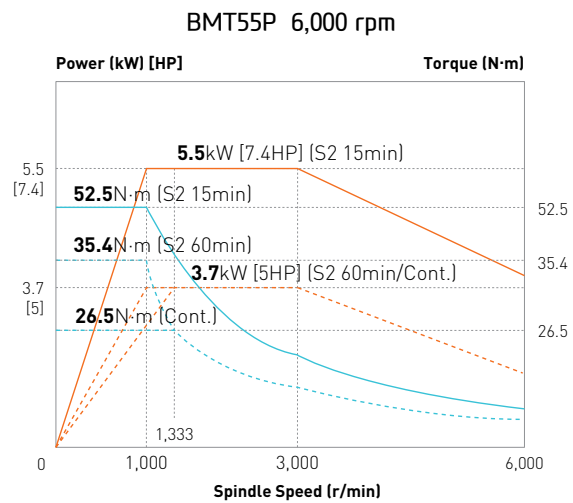
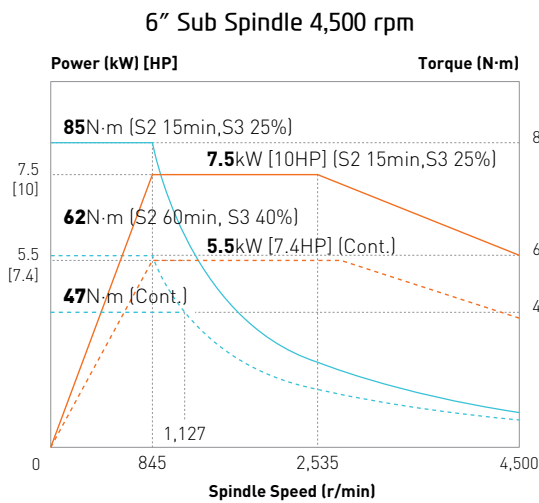
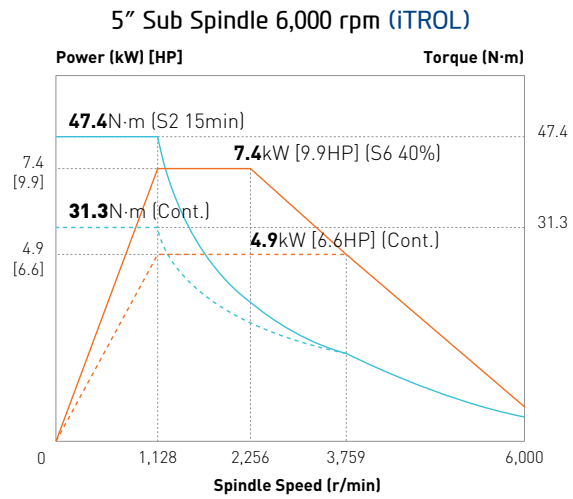
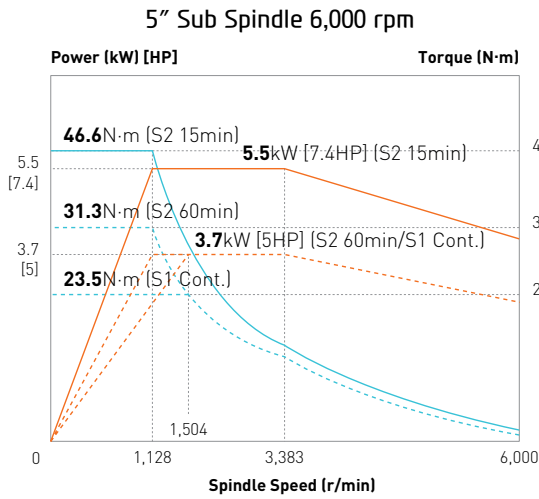
# SPECIFICATIONS

## Spindle Output/Torque Diagram



# SPECIFICATIONS

## Spindle Output/Torque Diagram

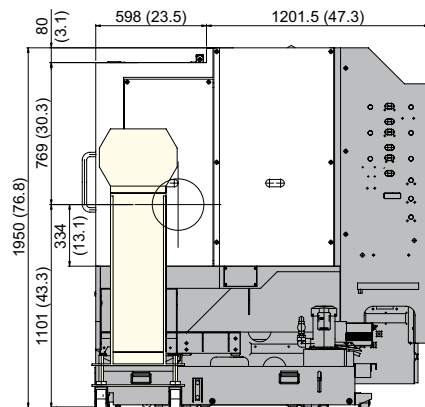
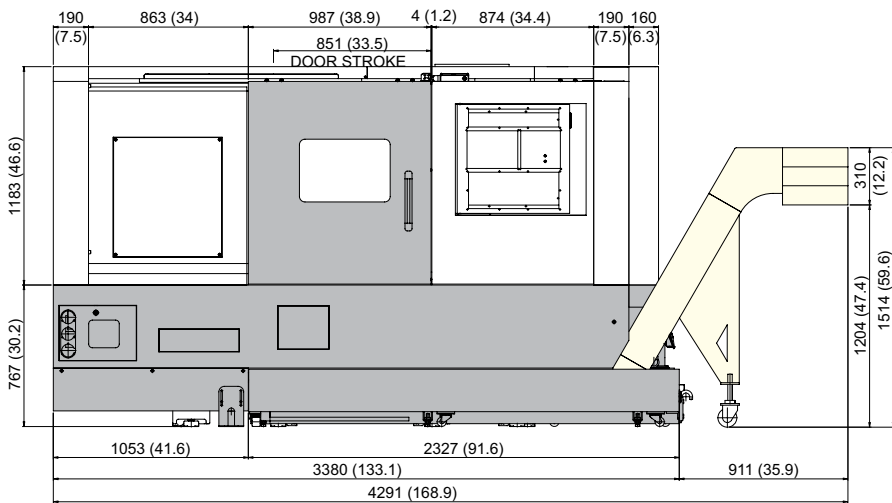
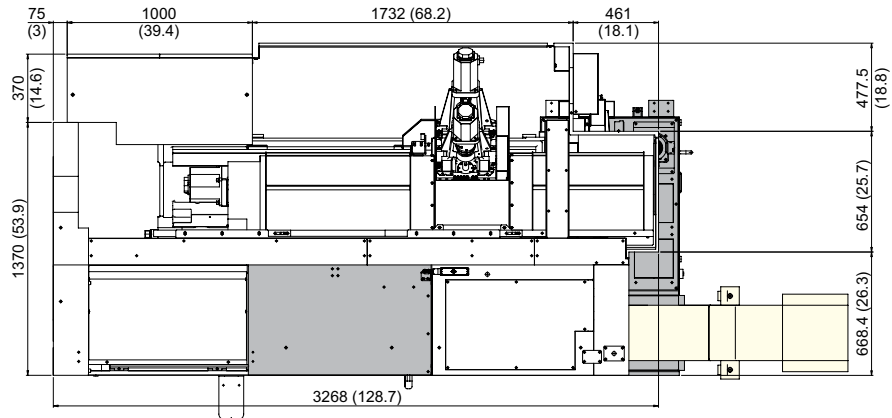


# SPECIFICATIONS

## External Dimensions

unit : mm(in)

HD2200Y/SY  
HD2600Y/SY



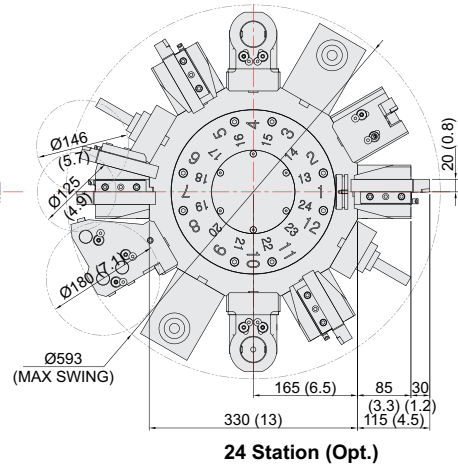
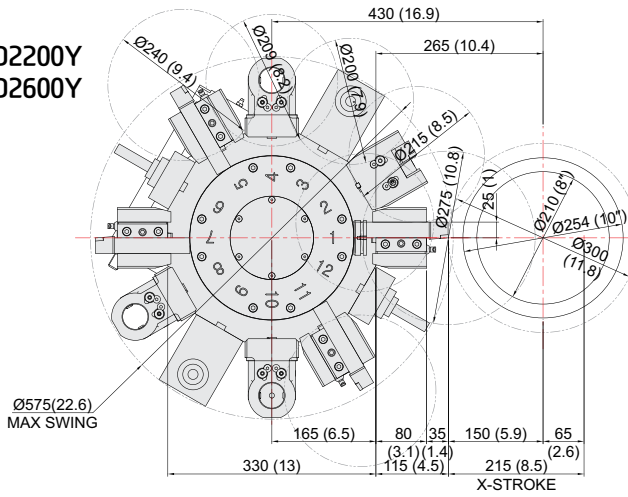


# SPECIFICATIONS

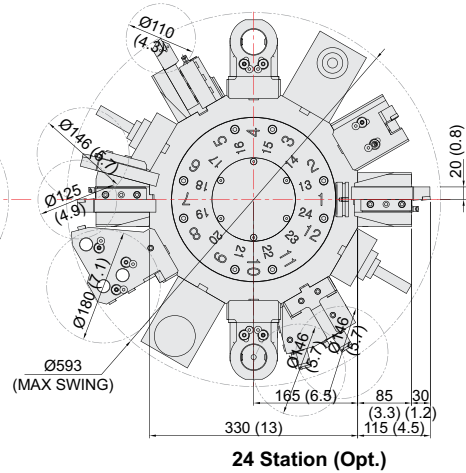
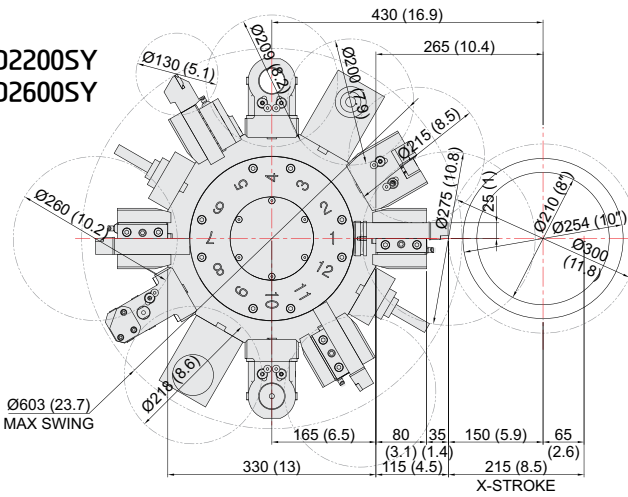
## Interference

unit : mm(in)

HD2200Y  
HD2600Y

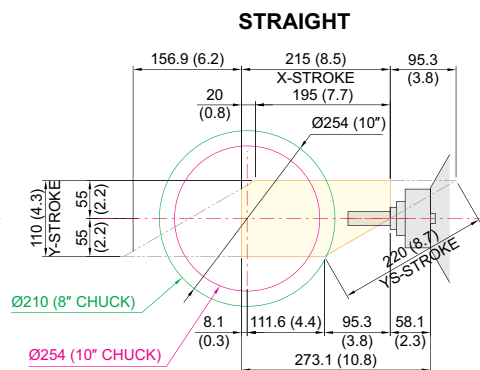
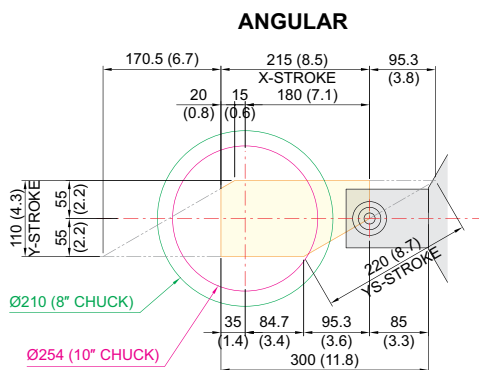


HD2200SY  
HD2600SY



## Y-axis Travel Range

unit : mm(in)



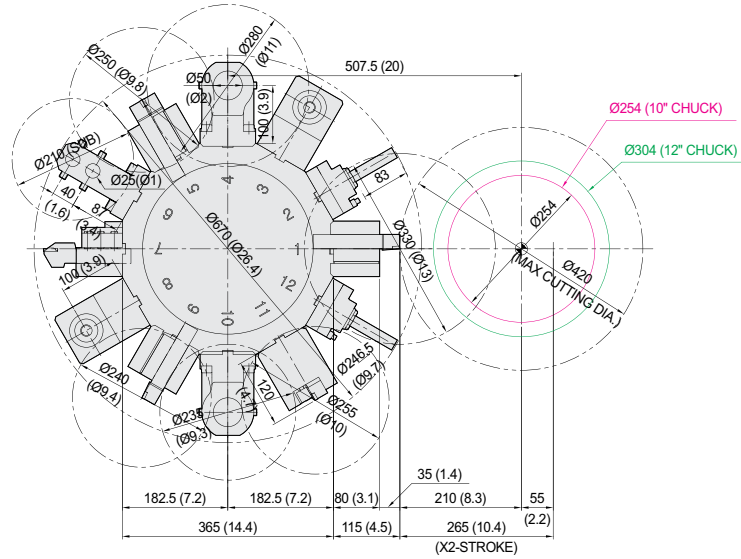


# SPECIFICATIONS

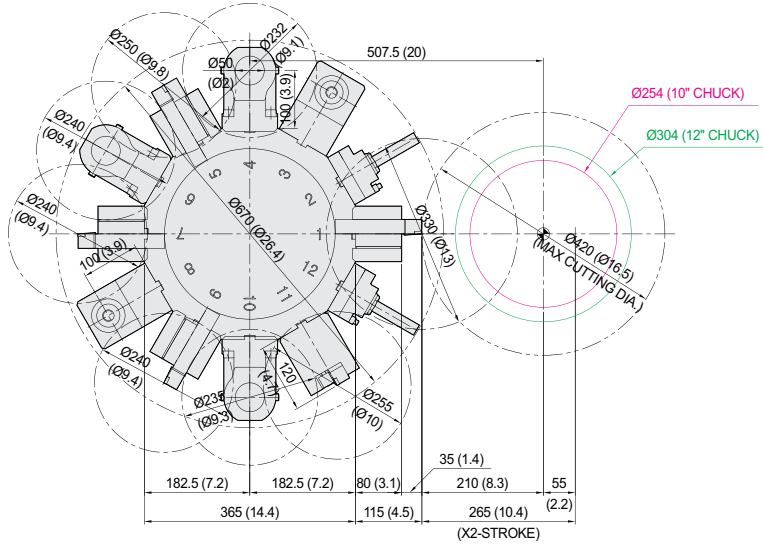
## Interference

unit : mm(in)

HD3100SYA  
HD3100SY

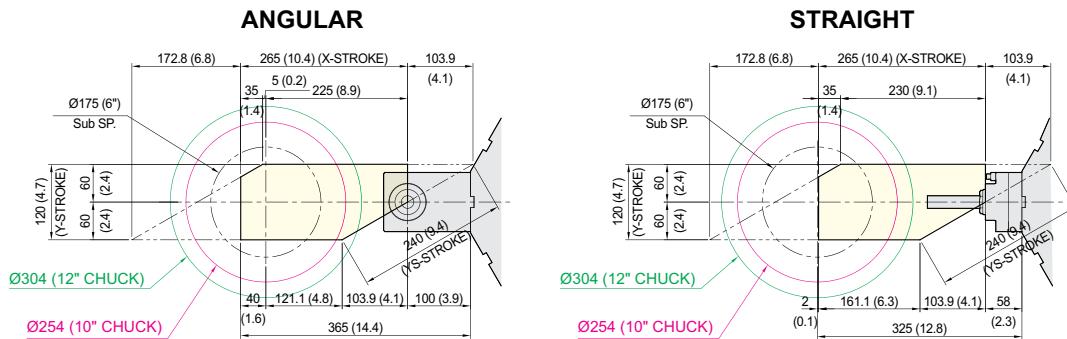


HD3100YA  
HD3100Y



## Y-axis Travel Range

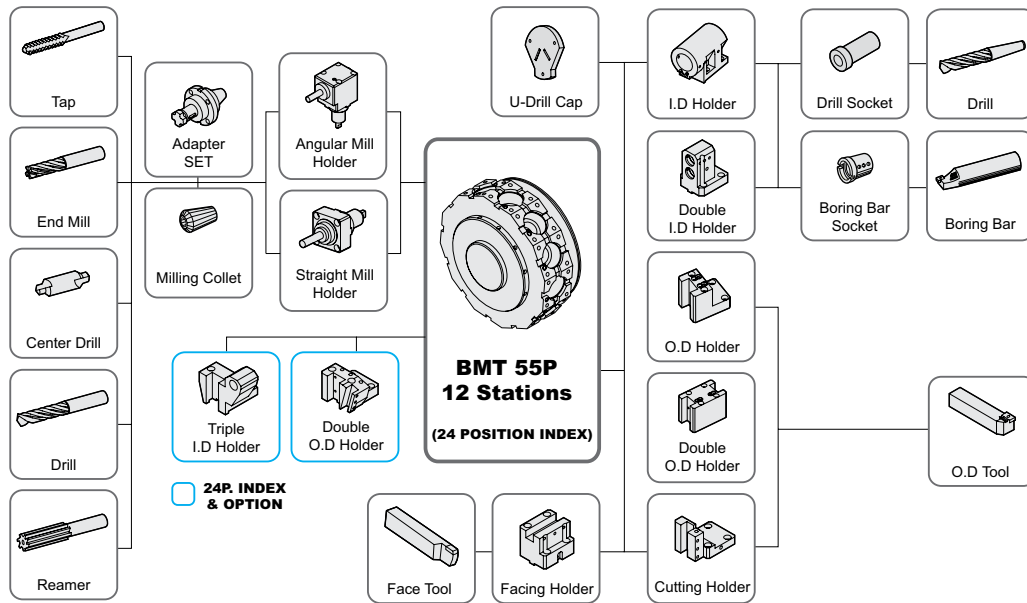
unit : mm(in)



# SPECIFICATIONS

## Tooling System

unit : mm(in)



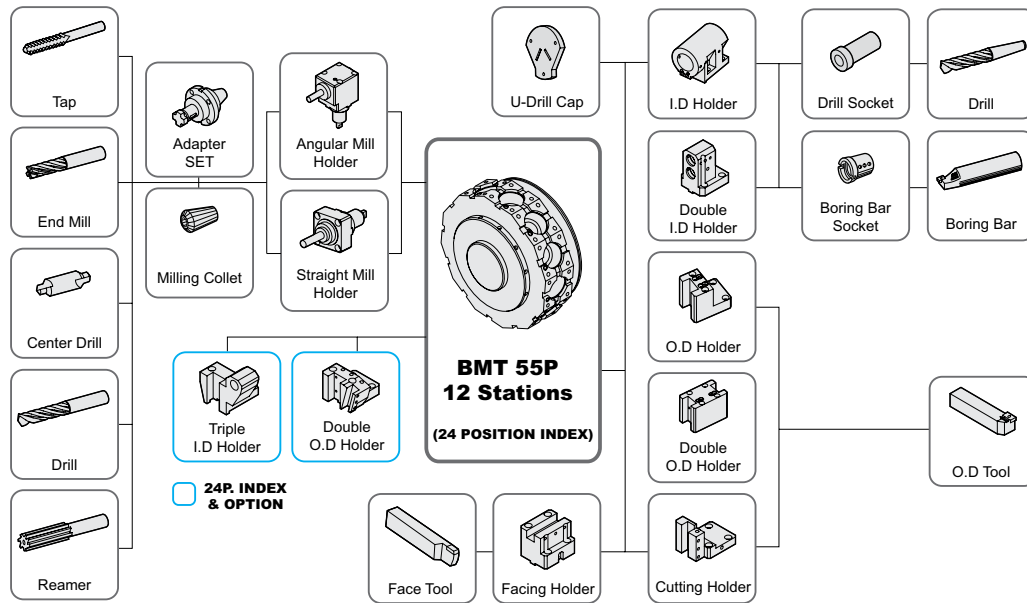
## HD2200Y/HD2600Y Tooling Parts Detail

ITEM			Y Type (12P)		Y Type (24P : Opt.)		
			mm Unit	inch Unit	mm Unit	inch Unit	
Turning Holder	O.D Holder	Right/Left	4	4	3	3	
		Double	-	-	-	-	
		Double (24P, Main)	-	-	1	1	
		Double (24P, Sub)	-	-	-	-	
	Facing Holder		1	1	1	1	
	Cutting Holder		-	-	-		
Boring Holder	I.D Holder	Single	3	3	2	2	
		Double	-	-	-	-	
		Triple	-	-	1	1	
	U-Drill Holder	Cap	1	1	1	1	
Driven Holder	Straight Mill Holder	Standard	2	2	2	2	
	Angular Mill Holder	Standard	2	2	2	2	
Socket	Boring	Ø10 (Ø3/8")	1	1	1	1	
		Ø12 (Ø1/2")	1	1	1	1	
		Ø16 (Ø5/8")	1	1	1	1	
		Ø20 (Ø3/4")	1	1	1	1	
		Ø25 (Ø1")	1	1	1	1	
		Ø32 (Ø1 1/4")	1	1	1	1	
	Sub Boring	Ø8 (5/16")	-	-	-	-	
		Ø12 (1/2")	-	-	-	-	
		Ø16 (5/8")	-	-	-	-	
	Drill	MT 2	-	-	-	-	
		MT 3	-	-	-	-	
		MT 4	-	-	-	-	
		ER Collet		1 Set	1 Set	1 Set	1 Set
		Adapter Set		Opt.	Opt.	Opt.	Opt.

# SPECIFICATIONS

## Tooling System

unit : mm(in)



## HD2200SY/HD2600SY Tooling Parts Detail

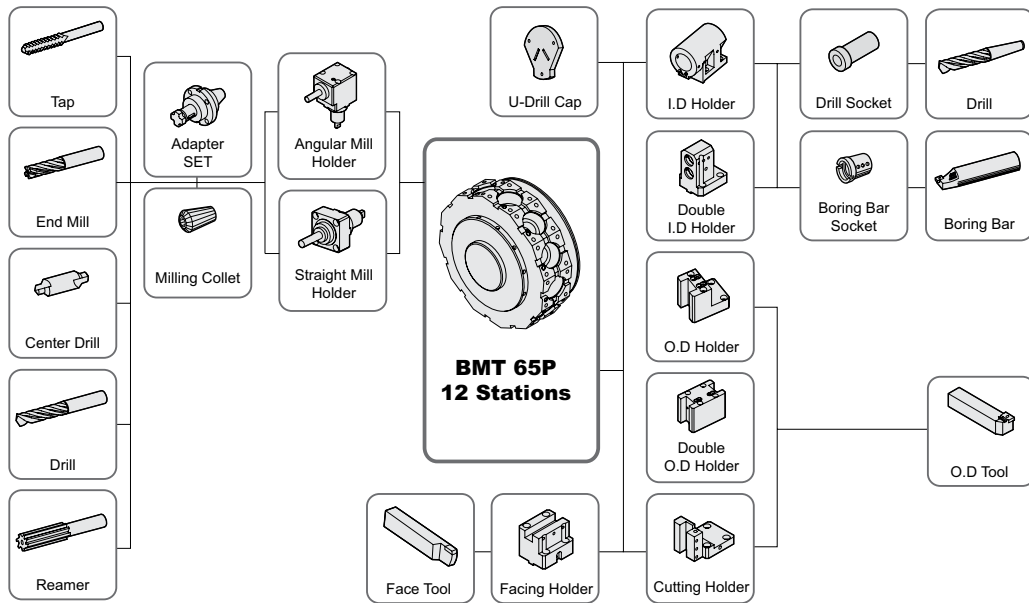
ITEM			SY Type (12P)		SY Type (24P : Opt.)		
			mm Unit	inch Unit	mm Unit	inch Unit	
Turning Holder	O.D Holder	Right/Left	2	2	2	2	
		Double	1	1	-	-	
		Double (24P, Main)	-	-	1	1	
		Double (24P, Sub)	-	-	1	1	
	Facing Holder		1	1	1	1	
	Cutting Holder		1	1	1		
Boring Holder	I.D Holder	Single	2	2	2	2	
		Double	1	1	-	-	
		Triple	-	-	1	1	
	U-Drill Holder	Cap	1	1	1	1	
Driven Holder	Straight Mill Holder	Standard	2	2	2	2	
	Angular Mill Holder	Standard	2	2	2	2	
Socket	Boring	Ø10 (Ø3/8")	1	1	1	1	
		Ø12 (Ø1/2")	1	1	1	1	
		Ø16 (Ø5/8")	1	1	1	1	
		Ø20 (Ø3/4")	1	1	1	1	
		Ø25 (Ø1")	1	1	1	1	
		Ø32 (Ø1 1/4")	1	1	1	1	
	Sub Boring	Ø8 (5/16")	1	1	1	1	
		Ø12 (1/2")	1	1	1	1	
		Ø16 (5/8")	1	1	1	1	
	Drill	MT 2	-	-	-	-	
		MT 3	-	-	-	-	
		MT 4	-	-	-	-	
		ER Collet		1 Set	1 Set	1 Set	1 Set
		Adapter Set		Opt.	Opt.	Opt.	Opt.

Specifications are subject to change without notice for improvement.

# SPECIFICATIONS

## Tooling System

unit : mm(in)



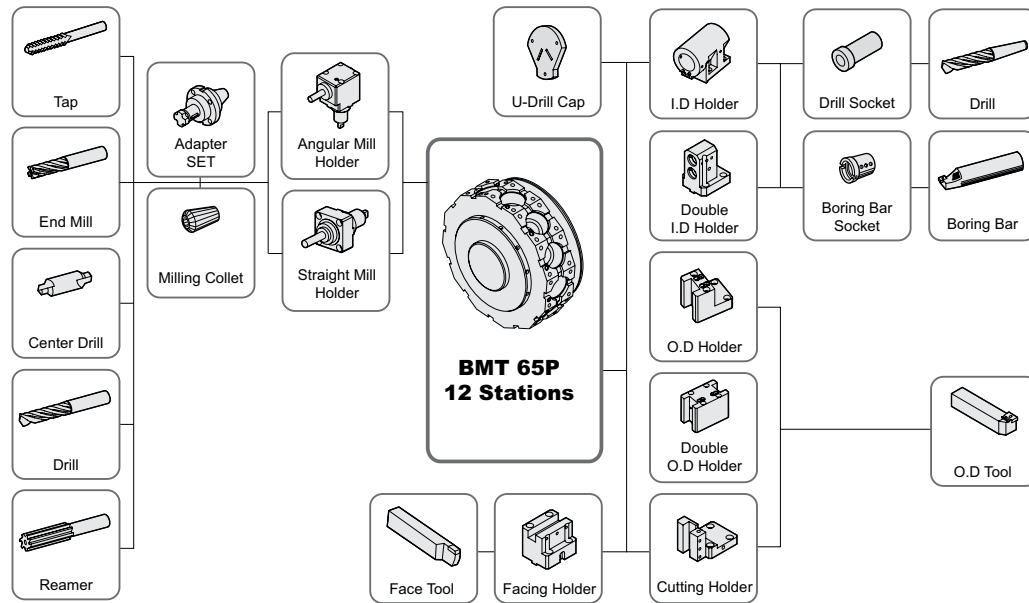
## HD3100SYA/HD3100SY Tooling Parts Detail

ITEM			SY Type (12P)	
			mm Unit	inch Unit
Turning Holder	O.D Holder	Right/Left	2	2
		Double	1	1
		Double (24P, Rear)	-	-
		Double (24P)	-	-
	Facing Holder		1	1
	Cutting Holder		1	1
Boring Holder	I.D Holder	Single	2	2
		Double	1	1
		Triple	-	-
	U-Drill Holder	Cap	1	1
Driven Holder	Straight Mill Holder	Standard	2	2
	Angular Mill Holder	Standard	2	2
Socket	Boring	Ø12 (Ø3/8")	1	1
		Ø16 (Ø5/8")	1	1
		Ø20 (Ø3/4")	1	1
		Ø25 (Ø1")	1	1
		Ø32 (Ø1 1/4")	1	1
		Ø40 (Ø1 1/2")	1	1
	Sub Boring	Ø12 (Ø3/8")	1	1
		Ø16 (Ø5/8")	1	1
		Ø20 (Ø3/4")	1	1
	Drill	MT 2	Opt.	Opt.
		MT 3	Opt.	Opt.
		MT 4	Opt.	Opt.
	ER Collet		1 Set	1 Set
Adapter Set		Opt.	Opt.	

# SPECIFICATIONS

## Tooling System

unit : mm(in)



## HD3100YA/HD3100Y Tooling Parts Detail

ITEM			Y Type (12P)	
			mm Unit	inch Unit
Turning Holder	O.D Holder	Right/Left	4	4
		Double	-	-
		Double (24P, Rear)	-	-
		Double (24P)	-	-
	Facing Holder	1	1	
Cutting Holder	-	-		
Boring Holder	I.D Holder	Single	3	3
		Double	-	-
		Triple	-	-
	U-Drill Holder	Cap	1	1
Driven Holder	Straight Mill Holder	Standard	2	2
	Angular Mill Holder	Standard	2	2
Socket	Boring	Ø12 (Ø3/8")	1	1
		Ø16 (Ø5/8")	1	1
		Ø20 (Ø3/4")	1	1
		Ø25 (Ø1")	1	1
		Ø32 (Ø1 1/4")	1	1
		Ø40 (Ø1 1/2")	1	1
	Sub Boring	Ø12 (Ø3/8")	-	-
		Ø16 (Ø5/8")	-	-
		Ø20 (Ø3/4")	-	-
	Drill	MT 2	Opt.	Opt.
		MT 3	Opt.	Opt.
		MT 4	Opt.	Opt.
	ER Collet		1 Set	1 Set
	Adapter Set		Opt.	Opt.

Specifications are subject to change without notice for improvement.

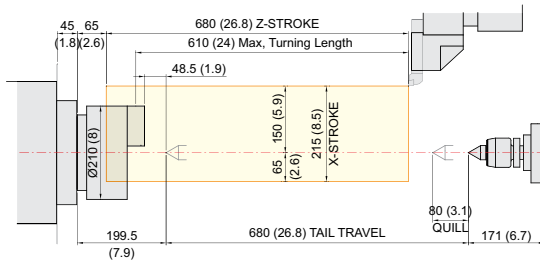
# SPECIFICATIONS

## Tooling Travel Range

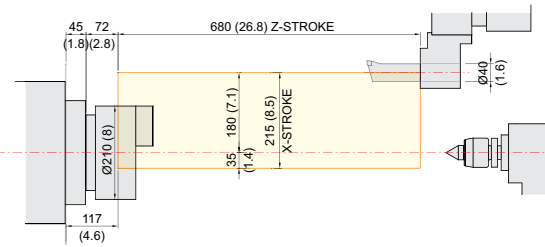
unit : mm(in)

HD2200Y

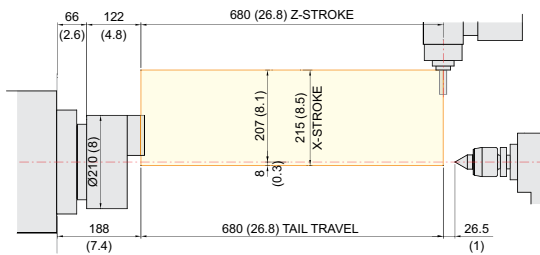
### O.D. Tool holder



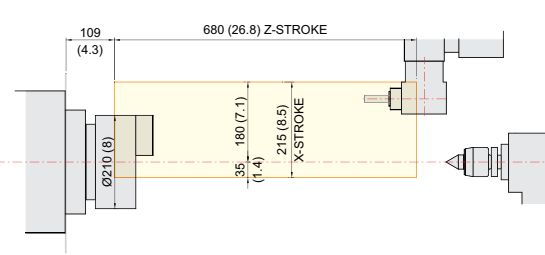
### I.D. Tool holder



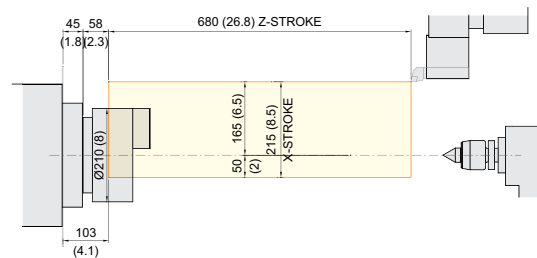
### Straight Mill Holder



### Angular Mill Holder



### Face Tool holder



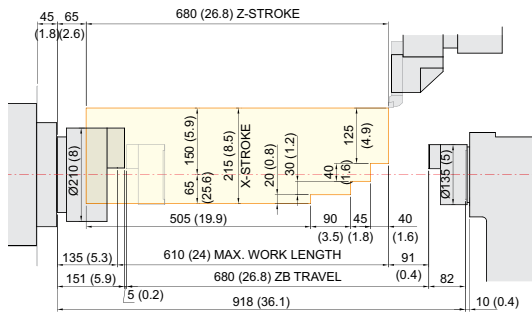
# SPECIFICATIONS

## Tooling Travel Range

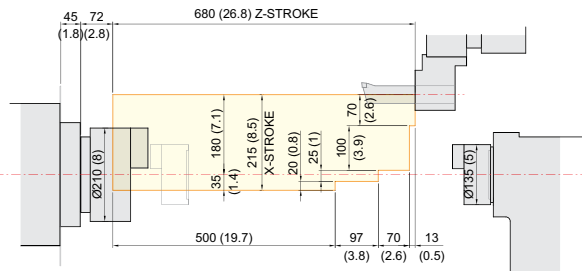
unit : mm(in)

### HD2200SY

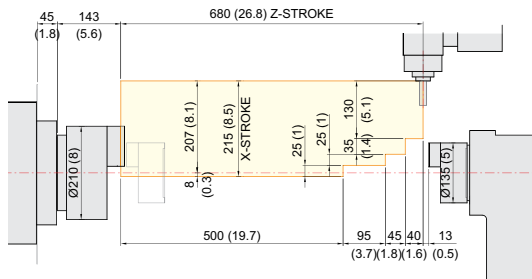
#### O.D. Tool holder



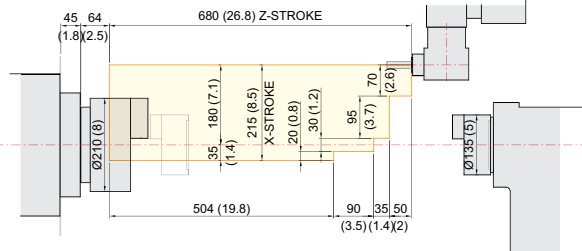
#### I.D. Tool holder



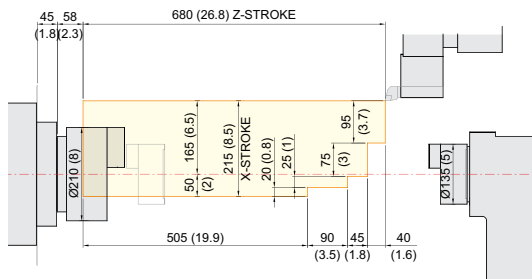
#### Straight Mill Holder



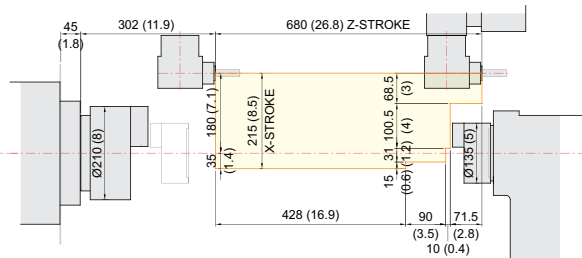
#### Angular Mill Holder



#### Face Tool holder



#### Sub Sp. Angular Mill Holder



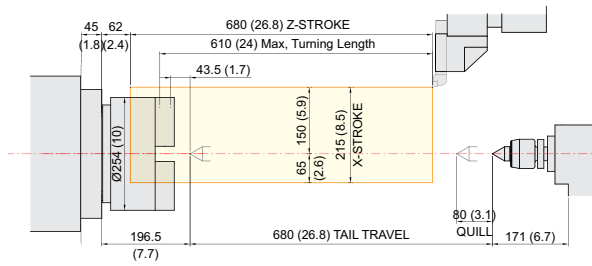
# SPECIFICATIONS

## Tooling Travel Range

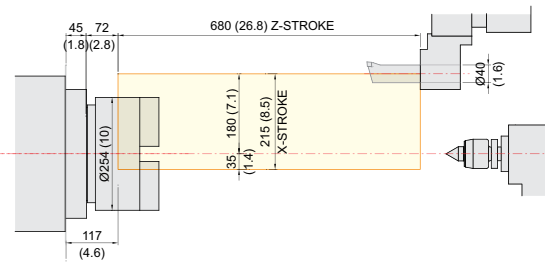
unit : mm(in)

HD2600Y

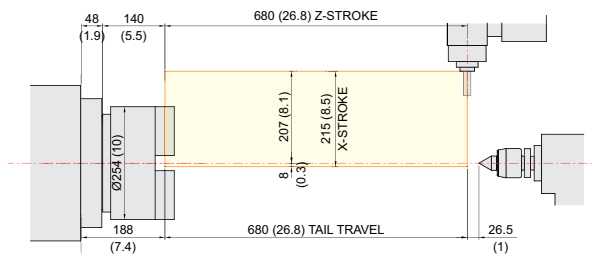
### O.D. Tool holder



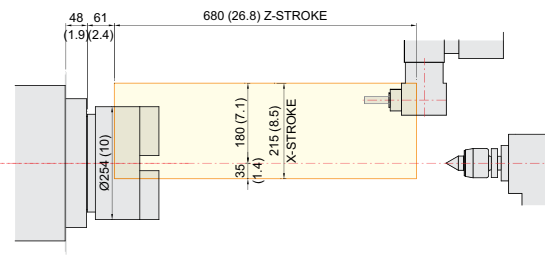
### I.D. Tool holder



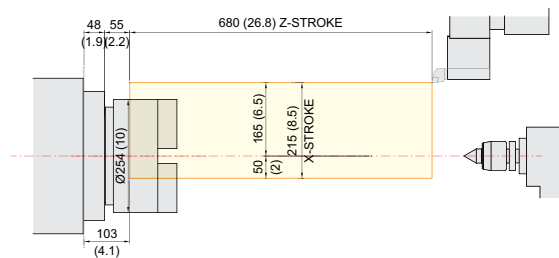
### Straight Mill Holder



### Angular Mill Holder



### Face Tool holder





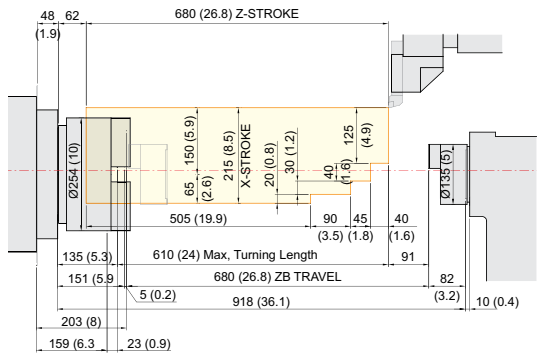
# SPECIFICATIONS

## Tooling Travel Range

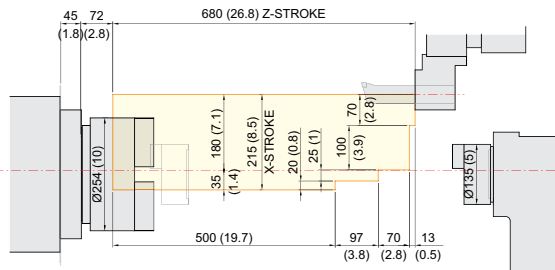
unit : mm(in)

### HD2600SY

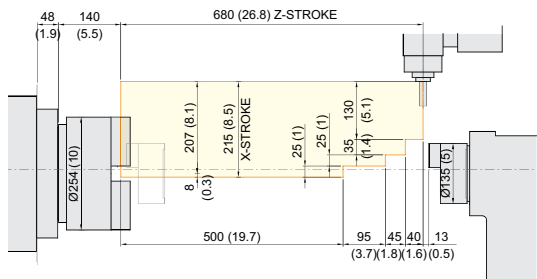
#### O.D. Tool holder



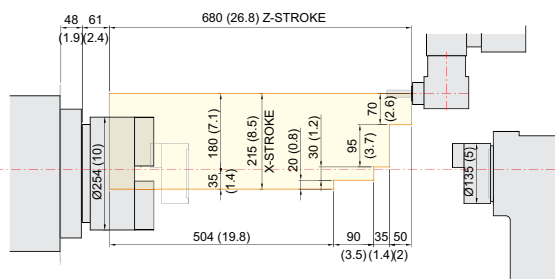
#### I.D. Tool holder



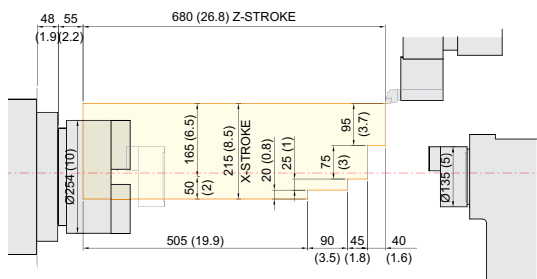
#### Straight Mill Holder



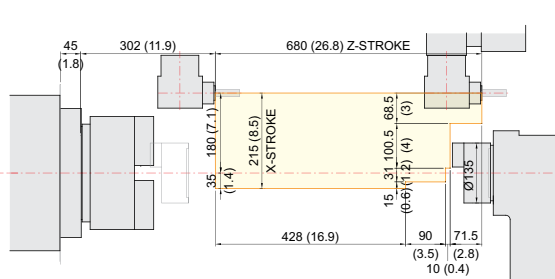
#### Angular Mill Holder



#### Face Tool holder



#### Sub Sp. Angular Mill Holder



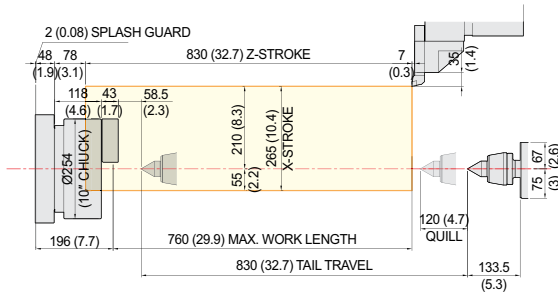
# SPECIFICATIONS

## Tooling Travel Range

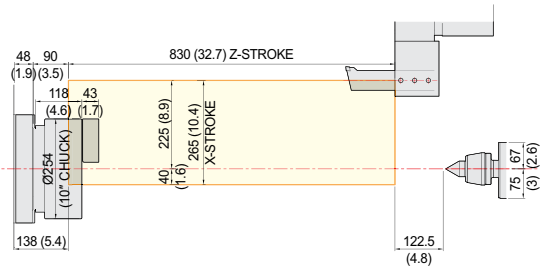
unit : mm(in)

HD3100YA

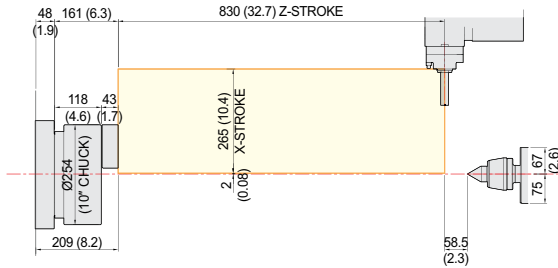
**O.D. Tool holder**



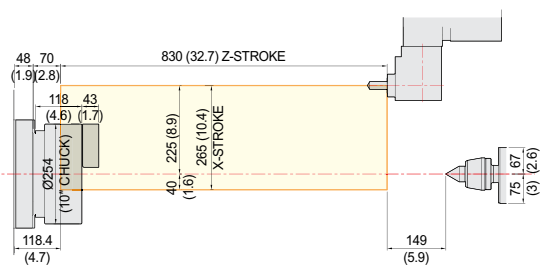
**I.D. Tool holder**



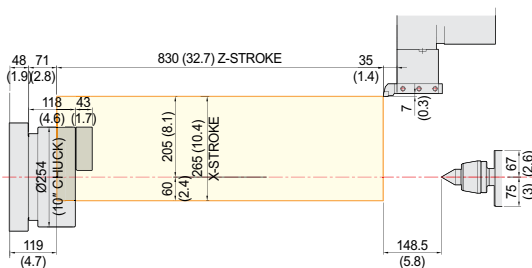
**Axial driven Tool holder**



**Angular driven Tool holder**



**Face Tool holder**



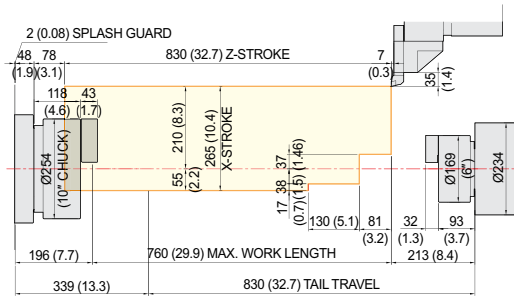
# SPECIFICATIONS

## Tooling Travel Range

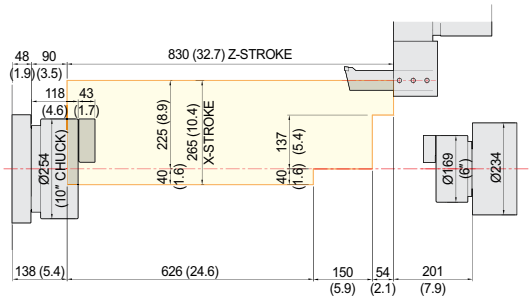
unit : mm(in)

### HD3100SYA

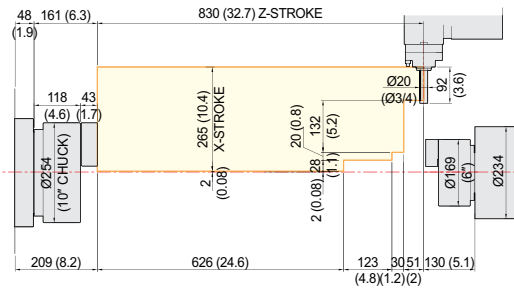
#### O.D. Tool holder



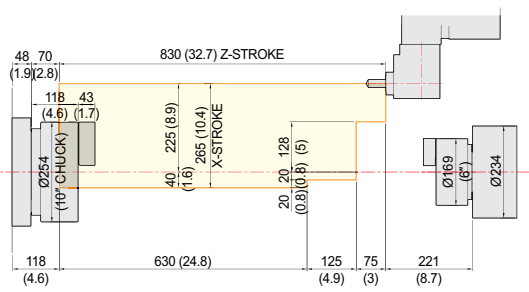
#### I.D. Tool holder



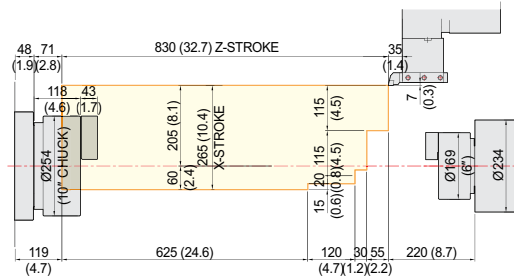
#### Axial driven Tool holder



#### Angular driven Tool holder



#### Face Tool holder



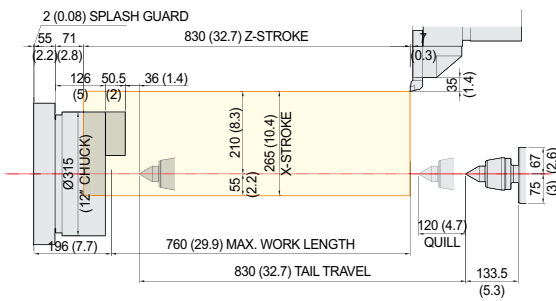
# SPECIFICATIONS

## Tooling Travel Range

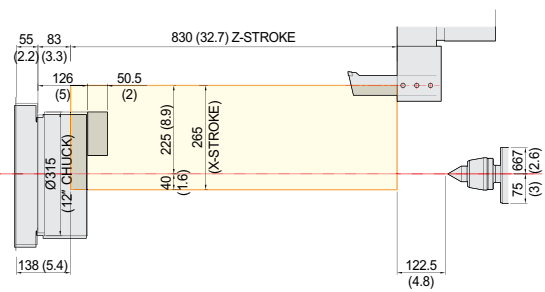
unit : mm(in)

HD3100Y

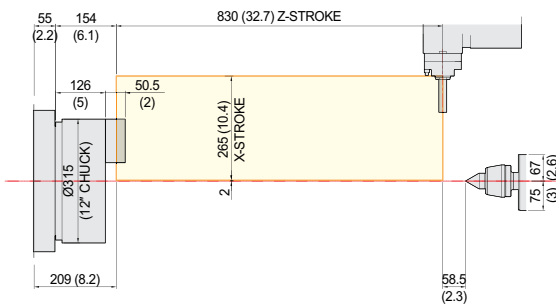
### O.D. Tool holder



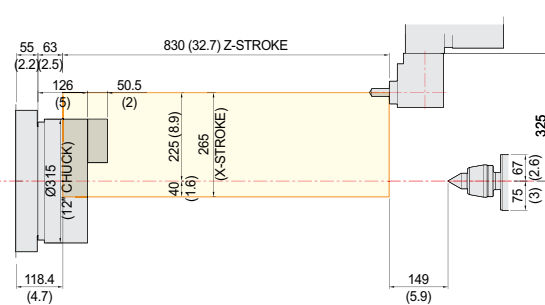
### I.D. Tool holder



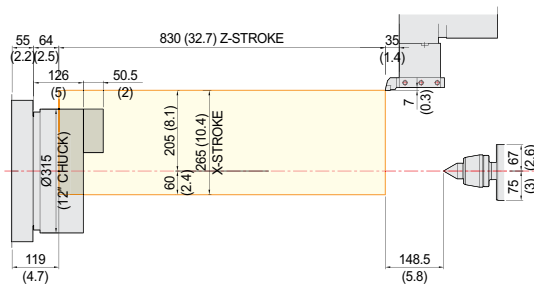
### Axial driven Tool holder



### Angular driven Tool holder



### Face Tool holder



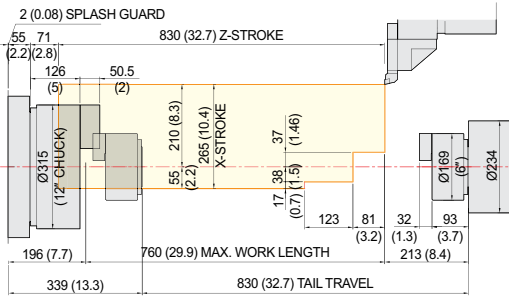
# SPECIFICATIONS

## Tooling Travel Range

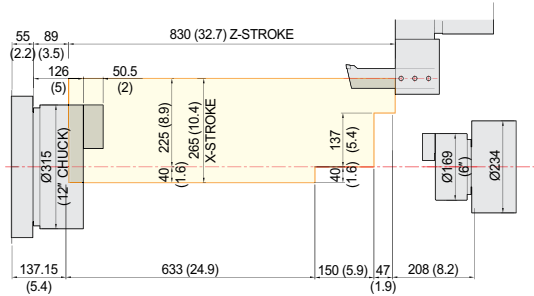
unit : mm(in)

### HD3100SY

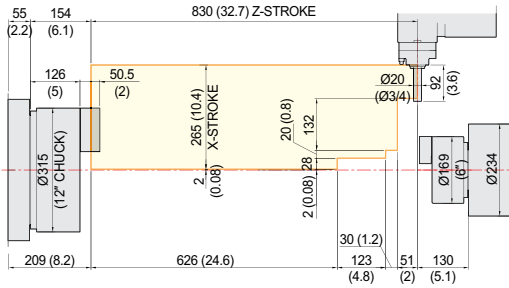
#### O.D. Tool holder



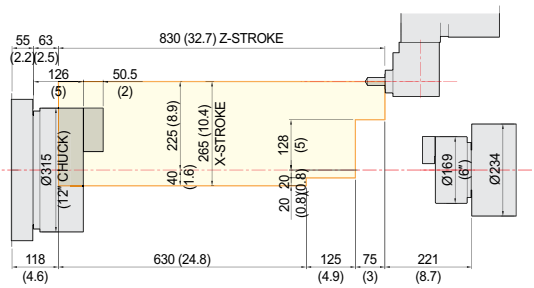
#### I.D. Tool holder



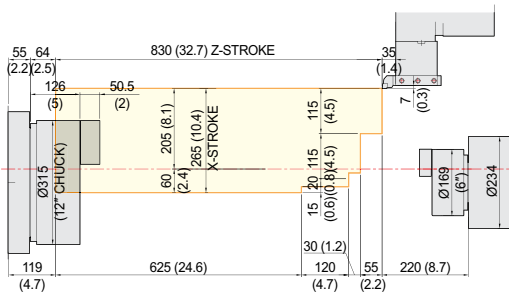
#### Axial driven Tool holder



#### Angular driven Tool holder



#### Face Tool holder



# SPECIFICATIONS

## Specifications

[ ] : Option

ITEM			HD2200Y	HD2200SY	HD2600Y	HD2600SY
CAPACITY	Swing Over the Bed	mm(in)	Ø820 (Ø32.3")			
	Swing Over the Carriage	mm(in)	Ø650 (Ø25.6")			
	Max. Turning Dia.	mm(in)	Ø300 (Ø11.8")			
	Max. Turning Length	mm(in)	610 (24")			
	Bar Capacity	Main	mm(in)	Ø65 (Ø2.6")		Ø81 (Ø3.2")
Sub		mm(in)	-	Ø32 (Ø1.3")	-	Ø32 (Ø1.3")
SPINDLE	Chuck Size	Main	8"		10"	
		Sub	-	5"	-	5"
	Spindle Bore	Main	Ø76 (Ø3")		Ø91 (Ø3.6")	
		Sub	-	Ø43 (Ø1.7")	-	Ø43 (Ø1.7")
	Spindle Speed (rpm)	Main	4,000 [4,000]		3,500 [3,500]	
		Sub	-	6,000 [6,000]	-	6,000 [6,000]
	Motor (Max/Cont.)	Main	18.5/15 (25/20) [22.5/15 (30/20)]		18.5/15 (25/20) [41.8/22 (56/29.5)]	
		Sub	-	5.5/3.7 (7.4/5) [7.4/4.9 (9.9/6.6)]	-	5.5/3.7 (7.4/5) [7.4/4.9 (9.9/6.6)]
	Torque (Max/Cont.)	Main	206.2/125.4 [215/143.3]		400.7/243.7 [679/357.4]	
		Sub	-	46.6/23.5 [47/31.1]	-	46.6/23.5 [47/31.1]
	Spindle Type	Main	BELT			
		Sub	-	BELT	-	BELT
	Spindle Nose	Main	A2-6		A2-8	
		Sub	mm(in)	-	FLAT Ø110 (4.3")	-
C-axis Indexing	deg	0.001°				
FEED	Travel	X/Y	215/110 {±55} (8.5"/4.3" {±2.17"})			
		Z/ZB	680 (26.8")	680/680 (26.8"/26.8")	680 (26.8")	680/680 (26.8"/26.8")
	Rapid Traverse Rate	X/Y	24/10 (944/394)			
		Z/ZB	30 (1,181)	30/24 (1,181/994)	30 (1,181)	30/24 (1,181/994)
Slide Type	-	BOX GUIDE				
TURRET	No. of Tools	ea	12 [24]			
	Tool Size	O.D/I.D	□25 (□1") [24 Tool : □20 (□3/4")] / Ø40 (Ø1.6")			
	Indexing Time	sec/step	0.2			
	Y-Axis Type	-	WEDGE TYPE			
LIVE TOOL	Milling Tool Speed (rpm)	r/min	6,000 [6,000]			
	Motor (Max/Cont.)	kW(HP)	5.5/3.7 (7.4/5) [5.3/2.8 (7/4)]			
	Torque (Max/Cont.)	N·m	52.5/26.5 [51/26.8]			
	Collet Size	mm(in)	Ø16 (Ø5/8") {ER25}			
	Type	-	BMT55P			
TAIL STOCK	Taper	-	MT#4	-	MT#4	-
	Quill Dia.	mm(in)	Ø80 (Ø3.1")	-	Ø80 (Ø3.1")	-
	Quill Travel	mm(in)	120 (4.7")	-	120 (4.7")	-
	Travel	mm(in)	680 (26.8")	-	680 (26.8")	-
TANK CAPACITY	Coolant Tank	ℓ (gal)	200 (52.8)			
	Lubricating Tank	ℓ (gal)	2 (0.5)			
POWER SUPPLY	Electric Power Supply	kVA	27	32	27 [i-TROL : 32]	32 [i-TROL : 36]
	Thickness of Power Cable	Sq	Over 25			
	Voltage	V/Hz	220/60 (200/50*)			
MACHINE	Floor Space (L×W)	mm(in)	3,380×1,800 (133.1"×70.9")			
	Height	mm(in)	1,950 (76.8")			
	Weight	kg(lb)	4,700 (10,362)	4,800 (10,803)	4,800 (10,582)	5,000 (11,023)
CNC	Controller	-	HYUNDAI WIA FANUC - SMART PLUS [HYUNDAI-iTROL]			

\*) Using 50Hz voltage instead of 60Hz may lower the output of motors. (excluding servo motors and inverter motors)

Specifications are subject to change without notice for improvement.

# SPECIFICATIONS

## Specifications

[ ] : Option

ITEM			HD3100YA	HD3100SYA	HD3100Y	HD3100SY
CAPACITY	Swing Over the Bed	mm(in)	Ø800 (Ø31.5")			
	Swing Over the Carriage	mm(in)	Ø670 (Ø26.4")			
	Max. Turning Dia.	mm(in)	Ø420 (Ø16.5")			
	Max. Turning Length	mm(in)	760 (Ø29.9")			
	Bar Capacity	Main	mm(in)	Ø81 (Ø3.2")		Ø102 (Ø4")
Sub		mm(in)	-	Ø51 (Ø2")	-	Ø51 (Ø2")
SPINDLE	Chuck Size	Main	10"		12"	
		Sub	-	6"	-	6"
	Spindle Bore	Main	Ø91 (Ø3.6")		Ø115 (Ø4.5")	
		Sub	-	Ø62 (Ø2.4")	-	Ø62 (Ø2.4")
	Spindle Speed (rpm)	Main	3,500		2,800	
		Sub	-	4,500	-	4,500
	Motor (Max/Cont.)	Main	26/18.5 (35/25)		26/18.5 (35/25)	
		Sub	-	7.5/5.5 (10/7.4)	-	7.5/5.5 (10/7.4)
	Torque (Max/Cont.)	Main	734/522		1,051/672	
		Sub	-	85/47	-	85/47
	Spindle Type	Main	BELT			
		Sub	-	BELT	-	BELT
	Spindle Nose	Main	A2-8		A2-11	
Sub		mm(in)	-	A2-5	-	A2-5
C-axis Indexing	deg	0.001°				
FEED	Travel	X/Y	265/120 {±60} (10.4"/4.7" {±2.4"})			
		Z/ZB	830/830 (32.7"/32.7")		830 (32.7")	
	Rapid Traverse Rate	X/Y	24/10 (944/394)			
		Z/ZB	30/30 (1,181/1,181)		30 (1,181)	
Slide Type	-	BOX GUIDE				
TURRET	No. of Tools	ea	12			
	Tool Size	O.D/I.D	□ 25 (□ 1") / Ø50 (Ø2")			
	Indexing Time	sec/step	0.2			
	Y-Axis Type	-	WEDGE TYPE			
LIVE TOOL	Milling Tool Speed (rpm)	r/min	5,000			
	Motor (Max/Cont.)	kW(HP)	5.5/3.7 (7.4/5)			
	Torque (Max/Cont.)	N·m	70/35.4			
	Collet Size	mm(in)	Ø25 (Ø1") {ER32}			
	Type	-	BMT65P			
TAIL STOCK	Taper	-	MT#5	-	MT#5	-
	Quill Dia.	mm(in)	Ø100 (Ø3.9")	-	Ø100 (Ø3.9")	-
	Quill Travel	mm(in)	120 (4.7")	-	120 (4.7")	-
	Travel	mm(in)	830 (32.7")	-	830 (32.7")	-
TANK CAPACITY	Coolant Tank	ℓ (gal)	200 (52.8)			
	Lubricating Tank	ℓ (gal)	1.8			
POWER SUPPLY	Electric Power Supply	kVA	33		27	
	Thickness of Power Cable	Sq	Over 25			
	Voltage	V/Hz	220/60 (200/50*)			
MACHINE	Floor Space (L×W)	mm(in)	3,630×1,910 (142.9"×75.2")			
	Height	mm(in)	1,960 (77.2")			
	Weight	kg(lb)	6,200 (13,669)		6,300 (13,889)	
CNC	Controller	-	HYUNDAI WIA FANUC - SMART PLUS			

\*) Using 50Hz voltage instead of 60Hz may lower the output of motors. (excluding servo motors and inverter motors)  
Specifications are subject to change without notice for improvement.

# CONTROLLER

## HYUNDAI WIA FANUC – SMART PLUS

[ ] : Option

Controlled axis / Display / Accuracy Compensation	
Control axes	2 axes (X, Z) / 3 axes (X, Z, C) / 4 axes (X, Z, Y, C) 5 axes (X, Z, B, C, A) / 6 axes (X, Z, Y, B, C, A) 7 axes (X1/Z1, X2/Z2, B2, C1/C2)
Simultaneously controlled axes	2 axes [Max. 4 axes]
Designation of spindle axes	3 axes [Max. 4 axes]
Least setting Unit	X, Z, Y, B axes : 0.001 mm (0.0001 inch) C, A axes : 0.001 deg
Least input increment	X, Z, Y, B axes : 0.001 mm (0.0001 inch) C, A axes : 0.001 deg
Inch / Metric conversion	G20 / G21
High response vector control	
Interlock	All axes / Each axis
Machine lock	All axes
Backlash compensation	± 0~9999 pulses (exc. Rapid traverse / Cutting feed)
Position switch	
LCD / MDI	15 inch LCD unit (with Touch Panel)
Feedback	Absolute motor feedback
Stored stroke check 1	Over travel
Stored stroke check 2, 3	
PMC axis control	
Operation	
Automatic operation (Memory)	
MDI operation	
DNC operation	Needed DNC software / CF card
Program restart	
Wrong operation prevention	
Program check function	Dry run
Single block	
Search function	Program Number / Sequence Number
Interpolation functions	
Pano interpolation	
Positioning	G00
Linear interpolation	G01
Circular interpolation	G02, G03
Exact stop mode	Single : G09, Continuous : G61
Dwell	G04, 0 ~ 9999.9999 sec
Skip	G31
Reference position return	1st reference : G28, 2nd reference : G30 Ref. position check : G27
Thread synchronous cutting	G33
Thread cutting retract	
Variable lead thread cutting	
Multi / Continuous threading	
Feed function / Acc. & Dec. control	
Manual feed	Rapid traverse Jog : 0~2,000 mm/min (79 ipm) Manual handle : x1, x10, x100 pulses Reference position return
Cutting Feed command	Direct input F code
Feedrate override	0 ~ 200% (10% Unit)
Rapid traverse override	1%, F25%, 50%, 100%
Override cancel	
Feed per minute	G98
Feed per revolution	G99
Look-ahead block	1 block
Program input	
Tape Code	EIA / ISO
Optional block skip	1 ea
Absolute / Incremental program	G90 / G91
Program stop / end	M00, M01 / M02, M30
Maximum command unit	± 999,999.999 mm (± 99,999.9999 inch)
Plane selection	X-Y : G17 / Z-X : G18 / Y-Z : G19
Workpiece coordinate system	G52, G53, 6 pairs (G54 ~ G59)
Manual absolute	Fixed ON
Programmable data input	G10
Sub program call	10 folds nested
Custom macro	#100 ~ #199, #500 ~ #999
G code system	A, B/C
Programmable mirror image	G51.1, G50.1
G code preventing buffering	G4.1
Direct drawing dimension program	Including Chamfering / Corner R
Conversational Program	SmartGuide-i

Program input	
Multiple repetitive cycles I, II	
Canned cycle for turning	
Auxiliary function / Spindle speed function	
Auxiliary function	M & 4 digit
Level-up M Code	High speed / Multi / Bypass M code
Spindle speed function	S & 5 digit, Binary output
Spindle override	0% ~ 150% (10% Unit)
Multi position spindle orientation	M19 (S##)
FSSB Rigid tapping	
Constant surface speed control	G96, G97
Tool function / Tool compensation	
Tool function	T & 2 digit + Offset 2 digit
Tool life management	
Tool offset pairs	128 pairs
Tool nose radius compensation	G40, G41, G42
Geometry / Wear compensation	
Direct input of offset measured B	
Editing function	
Part program storage size	5,120m (2MB)
No. of registerable programs	1,000 ea
Program protect	
Background editing	
Extended part program editing	Copy, move and change of NC program
Memory card program edit	
Data input / output & Interface	
I/O interface	CF card, USB memory Embedded Ethernet interface
Screen hard copy	
External message	
External key input	
External workpiece number search	
Automatic data backup	
Setting, display and diagnosis	
Self-diagnosis function	
History display & Operation	Alarm & Operator message & Operation
Run hour / Parts count display	
Maintenance information	
Actual cutting feedrate display	
Display of spindle speed / T code	
Graphic display	
Operating monitor screen	Spindle / Servo load etc.
Power consumption monitoring	Spindle & Servo
Spindle / Servo setting screen	
Multi language display	Support 24 languages
Display language switching	Selection of 5 optional Languages
LCD Screen Saver	Screen saver
Unexpected disturbance torque	BST (Back spin torque limit)
Function for machine type	
Cs contour control (C & A axes)	Mill, MS, Y, SY, LF-Mill, TTMS, TTSY
Polar coordinate interpolation	Mill, MS, Y, SY, LF-Mill, TTMS, TTSY
Cylindrical interpolation	Mill, MS, Y, SY, LF-Mill, TTMS, TTSY
Polygon turning (2 Spindles)	Mill, MS, Y, SY, LF-Mill, TTMS, TTSY
Canned cycle for drilling	Mill, MS, Y, SY, LF-Mill, TTMS, TTSY
Spindle orientation expansion	MS, SY TTS, TTMS, TTSY
Spindle synchronous control	MS, SY TTS, TTMS, TTSY
Torque control	MS, SY TTS, TTMS, TTSY
Y axis offset	Y, SY, TTSY
Arbitrary angular control	Y, SY, TTSY
Composite / Superimposed control	MS, SY, TTS, TTMS, TTSY
Balance cutting	TTS, TTMS, TTSY
Option	
Additional optional block skip	9 ea
Fast ethernet	Needed option board
Data server	Needed option board
Protection of data at 8 levels	
Tool offset pairs	200 pairs
Helical interpolation	
Optional block skip	40 ea, 200 ea (AICC II)

Figures in inch are converted from metric values.

The FANUC controller specifications are subject to change based on the policy of company CNC supplying.



# GLOBAL NETWORK



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